

**North American Industry Classification System (NAICS)
Wood Products and Equipment Codes**

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The U.S. Department of Commerce North American Industry Classification System (NAICS) has replaced the U.S. Standard Industrial Classification (SIC) system. NAICS will reshape the way we view our changing economy. NAICS was developed jointly by the U.S., Canada, and Mexico to provide new comparability in statistics about business activity across North America. This document contains NAICS codes and associated SIC codes for wood products and wood products equipment manufacturers. For more information about NAICS visit

<http://www.census.gov/epcd/www/naics.html>

I. PRIMARY PRODUCTS

321912 Cut Stock, Resawing Lumber, and Planing

This U.S. industry comprises establishments primarily engaged in one or more of the following: (1) manufacturing dimension lumber from purchased lumber; (2) manufacturing dimension stock (i.e., shapes) or cut stock; (3) resawing the output of sawmills; and (4) planing purchased lumber. These establishments generally use woodworking machinery, such as jointers, planers, lathes, and routers to shape wood.

NAICS SIC Corresponding Index Entries

321912 2426 Blanks, wood (e.g., bowling pins, handles, textile machinery accessories), manufacturing
321912 242M Boards, wood, resawing purchased lumber
321912 2426 Bobbin blocks and blanks, wood, manufacturing
321912 2426 Bowling pin blanks manufacturing
321912 2426 Brush blocks, wood, turned and shaped
321912 2421 Cants, resawed (lumber), manufacturing
321912 2421 Ceiling lumber, dressed, resawing purchased lumber
321912 2421 Cut stock manufacturing
321912 2426 Dimension lumber, hardwood, resawing purchased lumber
321912 242M Dimension lumber, resawing purchased lumber
321912 2421 Dimension lumber, softwood, resawing purchased lumber
321912 2426 Dimension stock, hardwood, manufacturing
321912 2421 Dimension stock, softwood, manufacturing
321912 242M Dimension stock, wood, manufacturing
321912 2426 Furniture dimension stock, hardwood, unfinished, manufacturing
321912 2421 Furniture dimension stock, softwood, unfinished, manufacturing
321912 24M Furniture dimension stock, unfinished wood, manufacturing
321912 2426 Furniture squares, unfinished hardwood, manufacturing
321912 2426 Gun stocks, wood, manufacturing
321912 2426 Handle blanks, wood, manufacturing
321912 2426 Handle stock, sawed or planed, manufacturing
321912 2426 Hardwood dimension lumber and stock, resawing purchased lumber
321912 2426 Ladder rounds or rungs, hardwood, manufacturing
321912 2421 Lath, wood, manufacturing
321912 2421 Lathmills, wood
321912 242M Lumber stacking or sticking, resawing purchased lumber
321912 2426 Lumber, hardwood dimension, resawing purchased lumber
321912 2421 Lumber, softwood dimension, resawing purchased lumber
321912 2421 Planing mills (except millwork)
321912 2421 Planing purchased lumber
321912 2421 Resawing purchased lumber
321912 2426 Rounds or rungs, furniture, hardwood, manufacturing
321912 2421 Sawed lumber, resawing purchased lumber
321912 2421 Silo stock, wood, manufacturing
321912 2421 Snow fence lath manufacturing

NAICS SIC Corresponding Index Entries

321912 2421 Softwood dimension lumber and stock, resawing purchased lumber
321912 2426 Stock, chair, unfinished hardwood, manufacturing
321912 2421 Studs, resawing purchased lumber
321912 2426 Turnings, furniture, unfinished wood, manufacturing
321912 2426 Vehicle stock, hardwood, manufacturing
321113 2421 Beams, wood, made from logs or bolts
321113 242M Boards, wood, made from logs or bolts
321113 2421 Ceiling lumber, made from logs or bolts
321113 2421 Chipper mills (except portable)
321113 2421 Custom sawmills
321113 2426 Dimension lumber, hardwood, made from logs or bolts
321113 242M Dimension lumber, made from logs or bolts
321113 2421 Dimension lumber, softwood, made from logs or bolts
321113 2421 Flitches (i.e., veneer stock) made in sawmills
321113 2421 Fuelwood made from sawmill waste
321113 2421 Lumber (i.e., rough, dressed) made from logs or bolts
321113 2421 Lumber stacking or sticking made from logs or bolts
321113 2426 Lumber, hardwood dimension, made from logs or bolts
321113 2421 Lumber, softwood dimension, made from logs or bolts
321113 2421 Poles, wood, made from from log or bolts
321113 2421 Pressure treated lumber made from logs or bolts and treated
321113 2421 Sawdust and shavings (i.e., sawmill byproducts) manufacturing
321113 2421 Sawed lumber made in sawmills
321113 2421 Sawmills
321113 2429 Shakes (i.e., hand split shingles) manufacturing
321113 2429 Shingle mills, wood
321113 2429 Shingles, wood, sawed or hand split, manufacturing
321113 2421 Siding mills, wood
321113 2421 Siding, dressed lumber, manufacturing
321113 2421 Stud mills
321113 2421 Ties, railroad, made from logs or bolts
321113 2421 Ties, wood, made from logs or bolts
321113 2421 Timbers, made from logs or bolts
321113 2421 Wood chips made in sawmills
321114 2491 Bridge and trestle parts, wood, treating
321114 2491 Creosoting of wood
321114 2491 Crossties, treating
321114 2491 Flooring, wood block, treating
321114 2491 Millwork, treating
321114 2491 Mine props, treating
321114 2491 Mine ties, wood, treated, manufacturing
321114 2491 Pilings, foundation and marine construction, treating
321114 2491 Pilings, round wood, cutting and treating
321114 2491 Pilings, wood, treating
321114 2491 Poles, round wood, cutting and treating

NAICS SIC Corresponding Index Entries

321114 2491 Poles, wood, treating
321114 2491 Posts, round wood, cutting and treating
321114 2491 Posts, wood, treating
321114 2491 Preserving purchased wood and wood products
321114 2491 Pressure treated lumber made from purchased lumber
321114 2491 Railroad ties (i.e., bridge, cross, switch) treating
321114 2491 Structural lumber and timber, treating
321114 2491 Ties, wood railroad bridge, cross, and switch, treating
321114 2491 Timber, structural, treating
321114 2491 Treating purchased wood and wood products
321114 2491 Treating wood products with creosote or other preservatives
321114 2491 Trestle parts, wood, treating
321114 2491 Wood fence (i.e., pickets, poling, rails), treating
321114 2491 Wood products, creosoting purchased wood products

3212 Veneer, Plywood, and Engineered Wood Product Manufacturing
32121 Veneer, Plywood, and Engineered Wood Product Manufacturing
321211 Hardwood Veneer and Plywood Manufacturing

NAICS SIC Corresponding Index Entries

321211 2435 Hardwood plywood composites manufacturing
321211 2435 Hardwood veneer or plywood manufacturing
321211 2435 Panels, hardwood plywood, manufacturing
321211 2435 Plywood, faced with nonwood materials, hardwood, manufacturing
321211 2435 Plywood, hardwood faced, manufacturing
321211 2435 Plywood, hardwood, manufacturing
321211 2435 Prefinished hardwood plywood manufacturing
321211 2435 Veneer mills, hardwood

321212 Softwood Veneer and Plywood Manufacturing

This U.S. industry comprises establishments primarily engaged in manufacturing softwood veneer and/or softwood plywood.

NAICS SIC Corresponding Index Entries

321212 2436 Panels, softwood plywood, manufacturing
321212 2436 Plywood, faced with nonwood materials, softwood, manufacturing
321212 2436 Plywood, softwood faced, manufacturing
321212 2436 Plywood, softwood, manufacturing
321212 2436 Prefinished softwood plywood manufacturing
321212 2436 Softwood plywood composites, manufacturing
321212 2436 Softwood veneer or plywood, manufacturing
321212 2436 Veneer mills, softwood

II. ENGINEERED AND RECONSTITUTED WOOD PRODUCTS

321213 Engineered Wood

This U.S. industry comprises establishments primarily engaged in manufacturing fabricated or laminated wood arches and/or other fabricated or laminated wood structural members.

NAICS SIC Corresponding Index Entries

- 321213 2439 Arches, glue laminated or pre-engineered wood, manufacturing
- 321213 2439 Fabricated structural wood members (except trusses) manufacturing
- 321213 2439 Finger joint lumber manufacturing
- 321213 2439 I-joists, wood, fabricating
- 321213 2439 Laminated structural wood members (except trusses) manufacturing
- 321213 2439 Laminated veneer lumber (LVL) manufacturing
- 321213 2439 Lumber, parallel strand, manufacturing
- 321213 2439 LVL (laminated veneer lumber) manufacturing
- 321213 2439 Parallel strand lumber manufacturing
- 321213 2439 Structural members, glue laminated or pre-engineered wood, manufacturing
- 321213 2439 Structural wood members (except trusses), fabricated, manufacturing
- 321213 2439 Timbers, structural, glue laminated or pre-engineered wood, manufacturing
- 321213 2439 Wood I-joists manufacturing
- 321214 2439 Floor trusses, wood, manufacturing
- 321214 2439 Roof trusses, wood, manufacturing
- 321214 2439 Trusses, glue laminated or pre-engineered wood, manufacturing
- 321214 2439 Trusses, wood roof or floor, manufacturing
- 321214 2439 Trusses, wood, glue laminated or metal connected, manufacturing

321219 Reconstituted Wood Products

This U.S. industry comprises establishments primarily engaged in manufacturing reconstituted wood sheets and boards.

NAICS SIC Corresponding Index Entries

- 321219 2493 Board, bagasse, manufacturing
- 321219 2493 Board, particle, manufacturing
- 321219 2493 Chipboard manufacturing
- 321219 2493 Compression modified wood manufacturing
- 321219 2493 Densified wood manufacturing
- 321219 2493 Fiberboard manufacturing
- 321219 2493 Flakeboard manufacturing
- 321219 2493 Hardboard manufacturing
- 321219 2493 Insulation board, cellular fiber or hard pressed wood, manufacturing
- 321219 2493 Lath, fiber, manufacturing
- 321219 2493 MDF (medium density fiberboard) manufacturing
- 321219 2493 Medium density fiberboard (MDF) manufacturing
- 321219 2493 Oriented strandboard (OSB) manufacturing

NAICS SIC Corresponding Index Entries

321219 2493 OSB (oriented strandboard) manufacturing
321219 2493 Particleboard manufacturing
321219 2493 Reconstituted wood panels manufacturing
321219 2493 Reconstituted wood sheets and boards manufacturing
321219 2493 Strandboard, oriented, manufacturing
321219 2493 Waferboard manufacturing

III. SECONDARY WOOD PRODUCTS

337 Furniture and Related Product Manufacturing

Industries in the Furniture and Related Product Manufacturing subsector make furniture and related articles, such as mattresses, window blinds, cabinets, and fixtures. The processes used in the manufacture of furniture include the cutting, bending, molding, laminating, and assembly of such materials as wood, metal, glass, plastics, and rattan. However, the production process for furniture is not solely bending metal, cutting and shaping wood, or extruding and molding plastics. Design and fashion trends play an important part in the production of furniture. The integrated design of the article for both esthetic and functional qualities is also a major part of the process of manufacturing furniture. Design services may be performed by the furniture establishment's work force or may be purchased from industrial designers.

Furniture may be made of any material, but the most common ones used in North America are metal and wood. Furniture manufacturing establishments may specialize in making articles primarily from one material. Some of the equipment required to make a wooden table, for example, is different from that used to make a metal one. However, furniture is usually made from several materials. A wooden table might have metal brackets, and a wooden chair a fabric or plastics seat. Therefore, in NAICS, furniture initially is classified based on the type of furniture (application for which it is designed) rather than the material used. For example, an upholstered sofa is treated as household furniture, although it may also be used in hotels or offices.

When classifying furniture according to the component material from which it is made, furniture made from more than one material is classified based on the material used in the frame, or if there is no frame, the predominant component material. Upholstered household furniture (excluding kitchen and dining room chairs with upholstered seats) is classified without regard to the frame material. Kitchen or dining room chairs with upholstered seats are classified according to the frame material.

Furniture may be made on a stock or custom basis and may be shipped assembled or unassembled (i.e., knockdown). The manufacture of furniture parts and frames is included in this subsector.

Some of the processes used in furniture manufacturing are similar to processes that are used in other segments of manufacturing. For example, cutting and assembly occurs in the production of wood trusses that are classified in Subsector 321, Wood Product Manufacturing. However, the multiple processes that distinguish wood furniture manufacturing from wood product manufacturing warrant inclusion of wooden furniture manufacturing in the Furniture and Related Product Manufacturing subsector. Metal

furniture manufacturing uses techniques that are also employed in the manufacturing of roll-formed products classified in Subsector 332, Fabricated Metal Product Manufacturing. The molding process for plastics furniture is similar to the molding of other plastics products. However, plastics furniture producing establishments tend to specialize in furniture.

NAICS attempts to keep furniture manufacturing together, but there are two notable exceptions: seating for transportation equipment and laboratory and hospital furniture. These exceptions are related to that fact that some of the aspects of the production process for these products, primarily the design, are highly integrated with that of other manufactured goods, namely motor vehicles and health equipment.

3371 Household and Institutional Furniture and Kitchen Cabinet Manufacturing

This industry group comprises establishments manufacturing household-type furniture, such as living room, kitchen and bedroom furniture and institutional (i.e., public building) furniture, such as furniture for schools, theaters, and churches.

337110 Wood Kitchen Cabinet and Countertop Manufacturing

This industry comprises establishments primarily engaged in manufacturing wood or plastics laminated on wood kitchen cabinets, bathroom vanities, and countertops (except freestanding). The cabinets and counters may be made on a stock or custom basis.

NAICS SIC Corresponding Index Entries

- 337110 M Bathroom vanities (except freestanding), stock or custom wood, manufacturing
- 337110 M Cabinets, kitchen (except freestanding), stock or custom wood, manufacturing
- 337110 M Countertops (i.e., kitchen, bathroom), wood or plastics laminated on wood, manufacturing
- 337110 2434 Countertops, wood, manufacturing
- 337110 2434 Drainboards, wood or plastics laminated on wood, manufacturing
- 337110 M Kitchen cabinets (except freestanding), stock or custom wood, manufacturing
- 337110 2434 Medicine cabinets (except freestanding), wood household-type, manufacturing
- 337110 2434 Plastics laminated over particleboard (e.g., fixture tops) manufacturing
- 337110 2434 Table tops, wood, manufacturing
- 337110 M Vanities (except freestanding), stock or custom wood, manufacturing
- 337110 2434 Vanity tops, wood or plastics laminated on wood, manufacturing
- 337121 2515 Chair and couch springs, assembled, manufacturing
- 337121 2512 Chairs, upholstered household-type (except dining room, kitchen), manufacturing
- 337121 2515 Convertible sofas (except futons) manufacturing
- 337121 2515 Cot springs, assembled, manufacturing
- 337121 2515 Couch springs, assembled, manufacturing
- 337121 2512 Couches, upholstered, manufacturing
- 337121 2515 Cushion springs, assembled, manufacturing
- 337121 251M Furniture, household-type, upholstered on frames of any material, manufacturing
- 337121 2512 Household-type furniture, upholstered, manufacturing
- 337121 2512 Juvenile furniture, upholstered, manufacturing
- 337121 2512 Living room furniture, upholstered, manufacturing

NAICS SIC Corresponding Index Entries

337121 2514 Metal framed furniture, household-type, upholstered, manufacturing
337121 2512 Ottomans, upholstered, manufacturing
337121 2512 Recliners, upholstered, manufacturing
337121 2512 Rockers, upholstered, manufacturing
337121 2515 Sofa beds and chair beds, upholstered, manufacturing
337121 2515 Sofas, convertible (except futons), manufacturing
337121 251M Sofas, upholstered, manufacturing
337121 5012 Upholstered furniture, household-type, custom, manufacturing
337121 251M Upholstered furniture, household-type, on frames of any material, manufacturing
337121 2512 Wood framed furniture, upholstered, household-type, manufacturing

337122 Nonupholstered Wood Household Furniture Manufacturing

This U.S. industry comprises establishments primarily engaged in manufacturing nonupholstered wood household-type furniture and freestanding cabinets (except television, radio, and sewing machine cabinets). The furniture may be made on a stock or custom basis and may be assembled or unassembled (i.e., knockdown).

NAICS SIC Corresponding Index Entries

337122 2511 Bed frames, wood household-type, manufacturing
337122 2511 Bedroom furniture (except upholstered), wood household-type, manufacturing
337122 2511 Beds (except hospital), wood household-type, manufacturing
337122 2511 Beds, wood dormitory-type, manufacturing
337122 2511 Beds, wood hotel-type, manufacturing
337122 2511 Bookcases, wood household-type, manufacturing
337122 2511 Buffets (furniture), wood, manufacturing
337122 2511 Cabinets, wood household-type, freestanding, manufacturing
337122 2511 Camp furniture, wood, manufacturing
337122 2511 Card table sets (furniture), wood, manufacturing
337122 2511 Cedar chests manufacturing
337122 2511 Chairs (except upholstered), wood household-type, manufacturing
337122 2511 China closets, wood, manufacturing
337122 2511 Coffee tables, wood, manufacturing
337122 2511 Computer furniture, wood household-type, manufacturing
337122 2511 Cots, wood household-type, manufacturing
337122 2511 Cradles, wood, manufacturing
337122 2511 Cribs (i.e., baby beds), wood, manufacturing
337122 2511 Desks, wood household-type, manufacturing
337122 2511 Dining room chairs (including upholstered), wood, manufacturing
337122 2511 Dining room furniture, wood household-type, manufacturing
337122 2511 Dressers, wood, manufacturing
337122 2511 Dressing tables, wood, manufacturing
337122 2511 End tables, wood, manufacturing
337122 2511 Furniture, outdoor wood household-type (e.g., beach, garden, lawn, porch), manufacturing
337122 2511 Furniture, unassembled or knock-down wood household-type, manufacturing
337122 2511 Furniture, unfinished wood household-type, manufacturing

NAICS SIC Corresponding Index Entries

- 337122 2511 Furniture, wood household-type, not upholstered (except TV and radio housings, and sewing machines)
- 337122 2511 Futon frames manufacturing
- 337122 2511 Garden furniture, wood, manufacturing
- 337122 2511 Hammocks, wood framed, manufacturing
- 337122 2511 Headboards, wood, manufacturing
- 337122 2511 High chairs, wood, children's, manufacturing
- 337122 2511 Home entertainment centers, wood, manufacturing
- 337122 2511 Household-type furniture, wood, not upholstered (except TV and radio housings and sewing machine)
- 337122 2511 Juvenile furniture (except upholstered), wood, manufacturing
- 337122 2511 Kitchen chairs (e.g., upholstered), wood, manufacturing
- 337122 2511 Kitchen furniture, wood household-type, manufacturing
- 337122 2511 Knickknack shelves, wood, manufacturing
- 337122 2511 Lawn furniture, wood, manufacturing
- 337122 2511 Living room furniture (except upholstered), wood, manufacturing
- 337122 2511 Magazine racks, wood, manufacturing
- 337122 2511 Night stands, wood, manufacturing
- 337122 5712 Nonupholstered, household-type, custom wood furniture, manufacturing
- 337122 2511 Nursery furniture (except upholstered), wood, manufacturing
- 337122 2511 Playpens, children's wood, manufacturing
- 337122 2511 Porch furniture (except upholstered), wood, manufacturing
- 337122 2511 Rockers (except upholstered), wood, manufacturing
- 337122 2511 Room dividers, wood household-type, manufacturing
- 337122 2511 Serving carts, wood household-type, manufacturing
- 337122 2511 Stools, wood household-type (except upholstered), manufacturing
- 337122 2511 Tables, wood household-type, manufacturing
- 337122 2511 TV stands and similar stands for consumer electronics, wood, manufacturing
- 337122 2511 Vanities, freestanding, wood, manufacturing
- 337122 2511 Wardrobes, wood household-type, manufacturing
- 337122 2511 Water bed frames, wood, manufacturing

337127 Institutional Furniture Manufacturing

This U.S. industry comprises establishments primarily engaged in manufacturing institutional-type furniture (e.g., library, school, theater, and church furniture). The furniture may be made on a stock or custom basis and may be assembled or unassembled (i.e., knockdown).

NAICS SIC Corresponding Index Entries

- 337127 2531 Benches, park-type (except concrete, stone), manufacturing
- 337127 2531 Benches, public building-type, manufacturing
- 337127 2599 Benches, work, manufacturing
- 337127 2531 Bleacher seating manufacturing
- 337127 2599 Bowling center furniture manufacturing
- 337127 2599 Cafeteria furniture manufacturing

NAICS SIC Corresponding Index Entries

337127 25M Cafeteria tables and benches manufacturing
337127 25M Chairs, barber and beauty (i.e., hydraulic), manufacturing
337127 3999 Chairs, barber, beauty shop (i.e., hydraulic), manufacturing
337127 2531 Chairs, portable folding, auditorium-type, manufacturing
337127 2531 Chairs, stacking, auditorium-type, manufacturing
337127 2531 Church furniture (except concrete, stone) manufacturing
337127 3952 Drafting tables and boards manufacturing
337127 3952 Drawing tables and boards, artist's, manufacturing
337127 2599 Furniture, factory-type (e.g., cabinets, stools, tool stands, work benches), manufacturing
337127 25M Furniture, institutional, manufacturing
337127 2531 Furniture, public building (e.g., church, library, school, theater), manufacturing
337127 2599 Furniture, restaurant-type, manufacturing
337127 25M Institutional furniture manufacturing
337127 2531 Pews, church, manufacturing
337127 2599 Prison bed manufacturing
337127 2531 Religious furniture manufacturing
337127 2599 Restaurant furniture (e.g., carts, chairs, foodwagons, tables) manufacturing
337127 2531 School furniture manufacturing
337127 2599 Ship furniture manufacturing
337127 2531 Stadium seating manufacturing
337127 2531 Theater seating manufacturing
337127 2599 Tool stands, factory, manufacturing
337127 2599 Tray trucks, restaurant, manufacturing
337127 2599 Work benches manufacturing

337129 Wood Television, Radio, and Sewing Machine Cabinet Manufacturing

This industry comprises establishments primarily engaged in manufacturing wood cabinets used as housings by television, stereo, loudspeaker, and sewing machine manufacturers.

NAICS SIC Corresponding Index Entries

337129 2517 Audio cabinets (i.e., housings), wood, manufacturing
337129 2517 Cabinets (i.e., housings), wood (e.g., sewing machines, stereo, television), manufacturing
337129 2517 Sewing machine cabinets, wood, manufacturing
337129 2517 Speaker cabinets (i.e., housings), wood, manufacturing
337129 2517 Stereo cabinets (i.e., housings), wood, manufacturing
337129 2517 Television cabinets (i.e., housings), wood, manufacturing

33721 Office Furniture (including Fixtures) Manufacturing

This industry comprises establishments primarily engaged in manufacturing office furniture and/or office and store fixtures. The furniture may be made on a stock or custom basis and may be assembled or unassembled (i.e., knockdown).

337211 Wood Office Furniture Manufacturing

This U.S. industry comprises establishments primarily engaged in manufacturing wood office-type furniture. The furniture may be made on a stock or custom basis and may be assembled or unassembled (i.e., knockdown).

NAICS SIC Corresponding Index Entries

- 337211 2521 Bookcases, wood office-type, manufacturing
- 337211 2521 Cabinets, wood office-type, freestanding, manufacturing
- 337211 2521 Chairs, wood office-type, manufacturing
- 337211 2521 Desks, wood office-type, manufacturing
- 337211 2521 Filing cabinets, wood, office type, manufacturing
- 337211 2521 Furniture, office-type, padded, upholstered, or plain wood, manufacturing
- 337211 2521 Modular furniture systems, wood frame office-type, manufacturing
- 337211 2521 Office furniture, padded, upholstered, or plain wood, manufacturing
- 337211 2521 Tables, wood, office-type, manufacturing

337215 Showcase, Partition, Shelving, and Locker Manufacturing

This U.S. industry comprises establishments primarily engaged in manufacturing wood and nonwood office and store fixtures, shelving, lockers, frames, partitions, and related fabricated products of wood and nonwood materials, including plastics laminated fixture tops. The products are made on a stock basis and may be assembled or unassembled (i.e., knockdown). Establishments exclusively making furniture parts (e.g., frames) are included in this industry.

NAICS SIC Corresponding Index Entries

- 337215 251M Boxspring frames manufacturing
- 337215 25M Cafeteria fixtures manufacturing
- 337215 3429 Chair glides manufacturing
- 337215 M Chair seats for furniture manufacturing
- 337215 2542 Counter units (except refrigerated) manufacturing
- 337215 254M Countertops (except kitchen and bathroom), wood or plastics laminated on wood, manufacturing
- 337215 2541 Display cases and fixtures (except refrigerated) manufacturing
- 337215 254M Fixtures, store display, manufacturing
- 337215 3499 Furniture frames and parts, metal, manufacturing
- 337215 2426 Furniture frames, wood, manufacturing
- 337215 3499 Furniture parts, finished metal, manufacturing
- 337215 3089 Furniture parts, finished plastics, manufacturing
- 337215 2426 Furniture parts, finished wood, manufacturing
- 337215 254M Lockers (except refrigerated) manufacturing
- 337215 2542 Mail carrier cases and tables, wood, manufacturing
- 337215 2541 Partitions for floor attachment, prefabricated, manufacturing
- 337215 2542 Partitions, freestanding, prefabricated, manufacturing
- 337215 2542 Postal service lock boxes manufacturing
- 337215 254M Shelving (except wire) manufacturing
- 337215 254M Showcases (except refrigerated) manufacturing
- 337215 3429 Sleeper mechanisms, convertible bed, manufacturing

NAICS SIC Corresponding Index Entries

337215 254M Stands (except wire), merchandise display, manufacturing

337215 254M Store display fixtures manufacturing

337215 254M Telephone booths manufacturing

337910 Mattress Manufacturing

This industry comprises establishments primarily engaged in manufacturing innerspring, box spring, and noninnerspring mattresses, including mattresses for waterbeds.

NAICS SIC Corresponding Index Entries

337910 2515 Beds, sleep-system ensembles (i.e., flotation, adjustable), manufacturing

337910 2515 Box springs, assembled, made from purchased spring

337910 2515 Innerspring cushions manufacturing

337910 2515 Mattresses (i.e., box spring, innerspring, noninnerspring) manufacturing

337910 2515 Mattresses made from felt, foam rubber, urethane and similar materials

337910 2515 Springs, assembled bed and box, made from purchased spring

337910 2515 Water bed mattresses manufacturing

337212 Custom Architectural Woodwork and Millwork Manufacturing

This U.S. industry comprises establishments primarily engaged in manufacturing custom designed interiors consisting of architectural woodwork and fixtures utilizing wood, wood products, and plastics laminates. All of the industry output is made to individual order on a job shop basis and requires skilled craftsmen as a labor input. A job might include custom manufacturing of display fixtures, gondolas, wall shelving units, entrance and window architectural detail, sales and reception counters, wall paneling, and matching furniture.

NAICS SIC Corresponding Index Entries

337212 2541 Architectural woodwork and fixtures (i.e., custom designed interiors) manufacturing

337212 2541 Custom architectural millwork and fixtures, manufacturing on a job shop basis

337212 2541 Custom design interiors (i.e., coordinated furniture, architectural woodwork, fixtures), manufacturing

337212 2541 Millwork, custom architectural, manufacturing

32191 Millwork

This industry comprises establishments primarily engaged in manufacturing hardwood and softwood cut stock and dimension stock (i.e., shapes); wood windows and wood doors; and other millwork including wood flooring. Dimension stock or cut stock is defined as lumber and worked wood products cut or shaped to specialized sizes. These establishments generally use woodworking machinery, such as jointers, planers, lathes, and routers to shape wood.

321911 Wood Window and Door Manufacturing

This U.S. industry comprises establishments primarily engaged in manufacturing window and door units, sash, window and door frames, and doors from wood or wood clad with metal or plastics.

NAICS SIC Corresponding Index Entries

- 321911 2431 Door frames and sash, wood and covered wood, manufacturing
- 321911 2431 Door jambs, wood, manufacturing
- 321911 2431 Door units, prehung, wood and covered wood, manufacturing
- 321911 2431 Doors, combination screen-storm, wood, manufacturing
- 321911 2431 Doors, wood and covered wood, manufacturing
- 321911 2431 Frames, door and window, wood, manufacturing
- 321911 2431 Garage doors, wood, manufacturing
- 321911 2431 Louver windows and doors, made from purchased glass with wood frame
- 321911 2431 Sash, door and window, wood and covered wood, manufacturing
- 321911 2431 Screens, door and window, wood framed, manufacturing
- 321911 2431 Storm doors and windows, wood framed, manufacturing
- 321911 2431 Window frames and sash, wood and covered wood, manufacturing
- 321911 2431 Window screens, wood framed, manufacturing
- 321911 2431 Window units, wood and covered wood, manufacturing
- 321911 2431 Windows, louver, wood, manufacturing
- 321911 2431 Windows, wood and covered wood, manufacturing
- 321911 2431 Wood door frames and sash manufacturing
- 321911 2431 Wood window frames and sash manufacturing

321918 Other Millwork (including Flooring)

This U.S. industry comprises establishments primarily engaged in manufacturing millwork (except wood windows, wood doors, and cut stock).

NAICS SIC Corresponding Index Entries

- 321918 2431 Baseboards, floor, wood, manufacturing
- 321918 2431 Brackets, wood, manufacturing
- 321918 2431 Clear and finger joint wood moldings manufacturing
- 321918 2431 Columns, porch, wood, manufacturing
- 321918 2431 Cornices, wood, manufacturing
- 321918 2431 Decorative wood moldings (e.g., base, chair rail, crown, shoe) manufacturing
- 321918 2431 Door shutters, wood, manufacturing
- 321918 2431 Door trim, wood molding, manufacturing
- 321918 2431 Exterior wood shutters manufacturing
- 321918 2431 Floor baseboards, wood, manufacturing
- 321918 24M Flooring, wood, manufacturing
- 321918 2431 Moldings, clear and finger joint wood, manufacturing
- 321918 2431 Moldings, wood and covered wood, manufacturing
- 321918 2431 Newel posts, wood, manufacturing
- 321918 2431 Ornamental woodwork (e.g., cornices, mantels) manufacturing

NAICS SIC Corresponding Index Entries

- 321918 2431 Panel work, wood millwork, manufacturing
- 321918 2426 Parquet flooring, hardwood, manufacturing
- 321918 2426 Parquetry, hardwood, manufacturing
- 321918 2431 Planing mills, millwork
- 321918 2431 Porch work (e.g., columns, newels, rails, trellises), wood, manufacturing
- 321918 2431 Railings, wood stair, manufacturing
- 321918 2431 Shutters, door and window, wood and covered wood, manufacturing
- 321918 2431 Shutters, wood, manufacturing
- 321918 2431 Silo staves, wood, manufacturing
- 321918 2431 Stair railings, wood, manufacturing
- 321918 2431 Stairwork (e.g., newel posts, railings, staircases, stairs), wood, manufacturing
- 321918 2431 Trellises, wood, manufacturing
- 321918 2431 Trim, wood and covered wood, manufacturing
- 321918 2431 Venetian blind slats, wood, manufacturing
- 321918 2431 Wainscots, wood, manufacturing
- 321918 2431 Weather strip, wood, manufacturing
- 321918 2431 Window trim, wood and covered wood moldings, manufacturing
- 321918 2431 Wood flooring manufacturing
- 321918 2431 Wood moldings (e.g., pre-finished, unfinished), clear and finger joint, manufacturing
- 321918 2431 Wood shutters manufacturing

321920 Wood Container and Pallet Manufacturing

This industry comprises establishments primarily engaged in manufacturing wood pallets, wood box shoo, wood boxes, other wood containers, and wood parts for pallets and containers.

NAICS SIC Corresponding Index Entries

- 321920 2441 Ammunition boxes, wood, manufacturing
- 321920 2429 Barrel heading and staves manufacturing
- 321920 2449 Barrels, wood, coopered, manufacturing
- 321920 M Baskets, wood (e.g., round stave, veneer), manufacturing
- 321920 2449 Berry crates, wood, wirebound, manufacturing
- 321920 2449 Berry cups, veneer and splint, manufacturing
- 321920 2441 Box cleats, wood, manufacturing
- 321920 2421 Box lumber manufacturing
- 321920 2441 Box shoo manufacturing
- 321920 2441 Boxes, cigar, wood and part wood, manufacturing
- 321920 2449 Boxes, jewelry, wood or part wood, manufacturing
- 321920 M Boxes, wood, manufacturing
- 321920 2441 Boxes, wood, plain or fabric covered, nailed or lock corner, manufacturing
- 321920 2449 Buckets, wood, coopered, manufacturing
- 321920 2449 Cases, shipping, wood, wirebound, manufacturing
- 321920 2441 Cases, wood packing, nailed or lock corner, manufacturing
- 321920 2441 Cases, wood shipping, nailed or lock corner, manufacturing
- 321920 2449 Casks, wood, coopered, manufacturing

NAICS SIC Corresponding Index Entries

321920 2441 Chests for tools, wood, manufacturing
321920 2449 Chicken coops (i.e., crates), wood, wirebound for shipping poultry, manufacturing
321920 2441 Cigar boxes, wood and part wood, manufacturing
321920 2449 Containers, wood, manufacturing
321920 2449 Cooperage manufacturing
321920 2429 Cooperage stock (e.g., heading, hoops, stoves) manufacturing
321920 2429 Cooperage stock mills
321920 2449 Coopered tubs manufacturing
321920 2449 Crates (e.g., berry, butter, fruit, vegetable) made of wood, wirebound, manufacturing
321920 2449 Drums, plywood, manufacturing
321920 2449 Drums, shipping, wood, wirebound, manufacturing
321920 2441 Egg cases, wood, manufacturing
321920 2449 Firkins and kits, wood, coopered, manufacturing
321920 2441 Flats, wood, greenhouse, manufacturing
321920 2449 Fruit baskets, veneer and splint, manufacturing
321920 2449 Fruit crates, wood, wirebound, manufacturing
321920 2429 Heading, barrel (i.e., cooperage stock), wood, manufacturing
321920 2449 Hogsheads, coopered wood, manufacturing
321920 2429 Hoops, sawed or split wood for tight or slack cooperage, manufacturing
321920 2449 Hot tubs, coopered, manufacturing
321920 2449 Kegs, wood, coopered, manufacturing
321920 2441 Packing cases, wood, nailed or lock corner, manufacturing
321920 2441 Packing crates, wood, manufacturing
321920 2449 Pails, coopered wood, manufacturing
321920 2449 Pails, plywood, manufacturing
321920 2449 Pails, wood, manufacturing
321920 2448 Pallet containers, wood or wood and metal combination, manufacturing
321920 2448 Pallet parts, wood, manufacturing
321920 2448 Pallets, wood or wood and metal combination, manufacturing
321920 2449 Round stave baskets (e.g., fruit, vegetable) manufacturing
321920 2449 Shipping cases and drums, wood, wirebound, manufacturing
321920 2441 Shipping cases, wood, nailed or lock corner, manufacturing
321920 2441 Shipping crates, wood, manufacturing
321920 2441 Shook, box, manufacturing
321920 2448 Skids and pallets, wood or wood and metal combination, manufacturing
321920 2449 Splint baskets for fruits and vegetables, manufacturing
321920 2429 Staves, barrel, sawed or split, manufacturing
321920 2449 Tanks, wood, coopered, manufacturing
321920 2421 Tobacco hogshead stock, manufacturing
321920 2449 Tobacco hogsheads, manufacturing
321920 2441 Tool chests, wood, manufacturing
321920 2441 Trays, carrier, wood, manufacturing
321920 2449 Vegetable baskets, veneer and splint, manufacturing
321920 2449 Vegetable crates, wood, wirebound, manufacturing
321920 2449 Veneer baskets, for fruits and vegetables, manufacturing

321999 All Other Miscellaneous Wood Product Manufacturing

This U.S. industry comprises establishments primarily engaged in manufacturing wood products (except establishments operating sawmills and preservation facilities; establishments manufacturing veneer, engineered wood products, millwork, wood containers, pallets, and wood container parts; and establishments making manufactured homes (i.e., mobile homes) and prefabricated buildings and components).

NAICS SIC Corresponding Index Entries

321999 2499 Applicators, wood, manufacturing
321999 2499 Bentwood (steam bent) products (except furniture) manufacturing
321999 2499 Blocks, tackle, wood, manufacturing
321999 2499 Blocks, tailors' pressing wood, manufacturing
321999 2499 Boards, bulletin, wood and cork, manufacturing
321999 2499 Boards, wood (e.g., clip, ironing, meat, pastry), manufacturing
321999 2499 Boot and shoe lasts, all materials, manufacturing
321999 2499 Bottle corks manufacturing
321999 2499 Bottle covers, willow, rattan, and reed, manufacturing
321999 2499 Bowls, wood, turned and shaped, manufacturing
321999 2499 Bulletin boards, wood and cork, manufacturing
321999 2499 Bungs, wood, manufacturing
321999 2499 Buoys, cork, manufacturing
321999 2499 Burnt wood articles manufacturing
321999 2499 Bushings, wood, manufacturing
321999 2499 Carpets, cork, manufacturing
321999 2499 Clipboards, wood, manufacturing
321999 2499 Cloth winding reels, wood
321999 2499 Clothes dryers (clothes horses), wood manufacturing
321999 2499 Clothes poles, wood, manufacturing
321999 2499 Clothespins, wood, manufacturing
321999 2499 Cork products (except gaskets) manufacturing
321999 2499 Corks, bottle, manufacturing
321999 2499 Covers, bottle and demijohn, willow, rattan, and reed, manufacturing
321999 2499 Curtain stretchers, wood, manufacturing
321999 2499 Dishes, wood, manufacturing
321999 2499 Display forms for boots and shoes, all materials, manufacturing
321999 2499 Dowels, wood, manufacturing
321999 2429 Excelsior (e.g., pads, wrappers) manufacturing
321999 2499 Extension ladders, wood, manufacturing
321999 2499 Extension planks, wood, manufacturing
321999 2499 Fencing, prefabricated sections, wood, manufacturing
321999 2499 Fencing, wood (except rough pickets, poles, and rails), manufacturing
321999 2499 Firewood and fuel wood containing fuel binder manufacturing
321999 2499 Flagpoles, wood, manufacturing
321999 2499 Flour, wood, manufacturing

NAICS SIC Corresponding Index Entries

321999 2499 Forms, display, boot and shoe, all materials, manufacturing
321999 2499 Furniture inlays manufacturing
321999 2499 Garment hangers, wood, manufacturing
321999 2499 Gavels, wood, manufacturing
321999 2499 Grain measures, wood, turned and shaped, manufacturing
321999 2499 Hammers, wood, meat, manufacturing
321999 2499 Handles (e.g., broom, mop, hand tool), wood, manufacturing
321999 2499 Hangers, wooden, garment, manufacturing
321999 3131 Heels, boot and shoe, finished wood, manufacturing
321999 2499 Household-type woodenware manufacturing
321999 2499 Hubs, wood, manufacturing
321999 2499 Insulating materials, cork, manufacturing
321999 2499 Ironing boards, wood, manufacturing
321999 2421 Kiln drying lumber
321999 2499 Kitchenware, wood, manufacturing
321999 2499 Knobs, wood, manufacturing
321999 2499 Ladder jacks, wood, manufacturing
321999 2499 Ladders, extension, wood, manufacturing
321999 2499 Last sole patterns, all materials, manufacturing
321999 2421 Lumber, kiln drying
321999 2499 Mallets, wood, manufacturing
321999 2499 Marquetry, wood, manufacturing
321999 2499 Mashers, wood potato, manufacturing
321999 2499 Masts, wood, manufacturing
321999 2499 Mauls, wood, manufacturing
321999 2499 Novelties, wood fiber, manufacturing
321999 2499 Oars, wood, manufacturing
321999 2499 Paddles, wood, manufacturing
321999 2429 Pads, excelsior, wood, manufacturing
321999 2499 Pads, table, rattan, reed, and willow, manufacturing
321999 2499 Paint sticks, wood, manufacturing
321999 2499 Pastry boards, wood, manufacturing
321999 2499 Pencil slats, wood, manufacturing
321999 2499 Plugs, wood, manufacturing
321999 2499 Pressed logs of sawdust and other wood particles, nonpetroleum binder, manufacturing
321999 2499 Pressing blocks, wood, tailor's, manufacturing
321999 2499 Pulleys, wood, manufacturing
321999 2499 Rails (except rough), wood fence, manufacturing
321999 2499 Rattan ware (except furniture) manufacturing
321999 2499 Reed ware (except furniture) manufacturing
321999 2499 Reels, plywood, manufacturing
321999 2499 Reels, wood, manufacturing
321999 2499 Rollers, wood, manufacturing
321999 2499 Rolling pins, wood, manufacturing
321999 2499 Rulers and rules (except slide), wood, manufacturing

NAICS SIC Corresponding Index Entries

321999 2499 Saddle trees, wood, manufacturing
321999 2499 Sawdust, regrinding
321999 2499 Scoops, wood, manufacturing
321999 2499 Seat covers, rattan, manufacturing
321999 2499 Seats, toilet, wood, manufacturing
321999 2499 Shoe display forms, all materials, manufacturing
321999 2499 Shoe stretchers manufacturing
321999 2499 Shoe trees manufacturing
321999 2499 Skewers, wood, manufacturing
321999 2499 Snow fence, sections or rolls, manufacturing
321999 2499 Spars, wood, manufacturing
321999 2499 Spigots, wood, manufacturing
321999 2499 Spokes, wood, manufacturing
321999 2499 Spools (except for textile machinery), wood, manufacturing
321999 2499 Stakes, surveyor's, wood, manufacturing
321999 2499 Stepladders, wood, manufacturing
321999 2499 Stoppers, cork, manufacturing
321999 2499 Straw baskets manufacturing
321999 2499 Stretchers, curtain, wood, manufacturing
321999 2499 Surveyor's stakes, wood, manufacturing
321999 2499 Tackle blocks, wood, manufacturing
321999 2499 Tent poles, wood, manufacturing
321999 2499 Tile, cork, manufacturing
321999 2499 Toilet seats, wood, manufacturing
321999 2499 Tool handles, wood, turned and shaped, manufacturing
321999 2499 Toothpicks, wood, manufacturing
321999 2499 Trays, wood, wicker, and bagasse, manufacturing
321999 2499 Trophy bases, wood, manufacturing
321999 2499 Veneer work, inlaid, manufacturing
321999 2499 Washboards, wood and part wood, manufacturing
321999 2499 Webbing, cane, reed, and rattan, manufacturing
321999 2499 Willow ware (except furniture) manufacturing
321999 2499 Wood flour manufacturing
321999 3131 Wood heel blocks manufacturing
321999 3131 Wood heels, finished, manufacturing
321999 2429 Wood wool (excelsior) manufacturing
321999 2499 Woodenware, kitchen and household, manufacturing
321999 2429 Wrappers, excelsior, manufacturing
321999 2499 Yardsticks, wood, manufacturing

V. EQUIPMENT MANUFACTURERS

3332 Industrial Machinery Manufacturing
33321 Sawmill and Woodworking Machinery Manufacturing
333210 Sawmill and Woodworking Machinery Manufacturing

This industry comprises establishments primarily engaged in manufacturing sawmill and wood- working machinery (except handheld), such as circular and band sawing equipment, planing machinery, and sanding machinery.

NAICS SIC Corresponding Index Entries

333210 3553 Bandsaws, woodworking-type, manufacturing
333210 3553 Circular saws, woodworking-type, stationary, manufacturing
333210 3553 Dovetailing machines, woodworking-type, manufacturing
333210 3553 Drill presses, woodworking-type, manufacturing
333210 3553 Jigsaws, woodworking-type, stationary, manufacturing
333210 3553 Jointers, woodworking-type, manufacturing
333210 3553 Lathes, woodworking-type, manufacturing
333210 3553 Mortisers, woodworking-type, manufacturing
333210 3553 Planers woodworking-type, stationary, manufacturing
333210 3553 Presses for making composite woods (e.g., hardboard, medium density fiberboard (MDF), particleboard
333210 3553 Sanding machines, woodworking-type, stationary, manufacturing
333210 3553 Sawmill equipment manufacturing
333210 3553 Saws, bench and table, power-driven, woodworking-type, manufacturing
333210 3553 Scarfing machines, woodworking-type, manufacturing
333210 3553 Shapers, woodworking-type, manufacturing
333210 3553 Veneer and plywood forming machinery manufacturing
333210 3553 Wood verneer laminating and gluing machines manufacturing
333210 3553 Woodworking machines (except handheld) manufacturing

333120 3531 Log debarking machinery, portable, manufacturing
333120 3531 Log splitters, portable, manufacturing