# The Housing Market and Demand for Building Materials: Challenges and Opportunities

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#### The Handwriting on the Wall

Change Happens
They Keep Moving the Cheese

Anticipate Change
Get Ready for the Cheese to Move

Monitor Change
Smell the Cheese Often
So You Know When It Is Getting Old

Adapt to Change Quickly
The Quicker You Let Go of Old Cheese,
The Sooner You Can Enjoy New Cheese

Change Move with the Cheese

Enjoy Change! Savor the Adventure and the Taste of New Cheese!

Be Ready to Quickly Change Again and Again They Keep Moving the Cheese

From the national bestseller
Who Moved My Cheese?

An A-Mazing Way to Deal with Change in Your Work & in Your Life
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## Changes that will impact demand for residential building materials

- Demographics demand for shelter
- Housing Construction
  - industrialization
  - substitution
- Globalization
  - new competitors
  - are we competitive in commodities?
- Structural panels & EWPs
  - D/S & product life cycles
- Satisfy key customers by adopting correct business model – innovation is key!!!!

### **Part I - Housing Demand**

75% of structural panels and lumber Are consumed in residential construction Activity (new housing plus R&A)

### Long Term (Trend), U.S. Housing Demand Depends on 3 major factors

	IVALID
	Estimate <sup>1</sup>
Net household formations <sup>2</sup>	1.4 – 1.5 million
Population size and age, divorce,	
marriage, immigration	

Net removals <sup>3</sup>

Demolition and conversion to non-housing use

Net vacancies - includes second homes<sup>4</sup>

<u>.1 - .2 million</u>

.3 - .4 million

NALID

#### **Shelter Demand (include HUD code)**

1.8 – 2.1 million

Source: Seiders, David. Chief Economist NAHB.

<sup>&</sup>lt;sup>1</sup> Middle and high immigration forecasts put the range at 1.82 – 2.10 million.

<sup>&</sup>lt;sup>2</sup> Immigration has been the hardest to predict. More than 1990's.

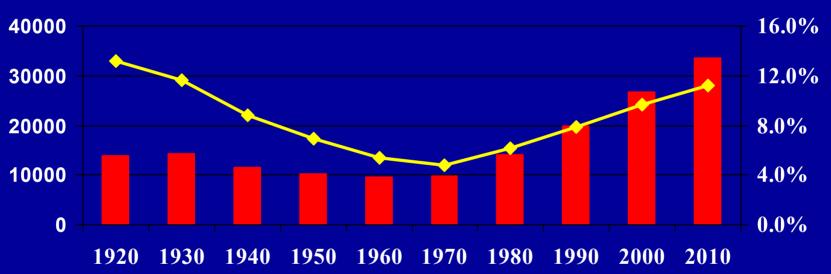
<sup>&</sup>lt;sup>3</sup> Removals should increase by 100,000 per year from the 1990's.

<sup>&</sup>lt;sup>4</sup> Second homes should grow as the population ages.

### Stronger Than Expected Immigration Will Lift Housing Demand

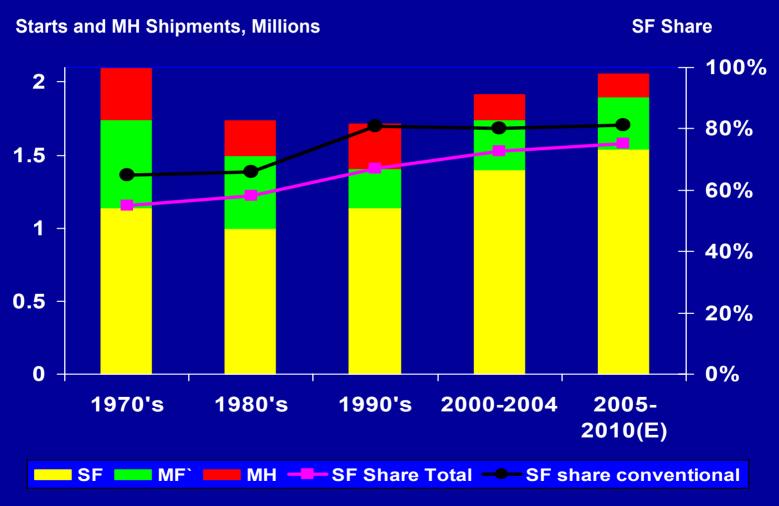
Immigrants bought 20% of new homes last 5 years

Number of (1000s) Percent of Total Population



■ Number Foreign Born 1000s) → Percent of Total Population

## Single Family Drives Housing Demand Share up from 55% in 70's to 74% this decade Why – Affordability, Demographics & Immigration!!!

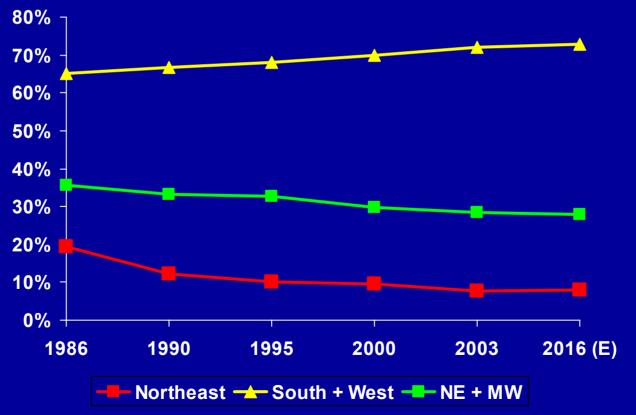


Source: Consensus forecast – NAHB, major banks)

# Regional shifts in housing demand Graying population will keep moving south & west - 50% of population growth between 2000 and 2030 will be in FL, TX, and CA

Today, 72% of SF starts are in the West (26%) and South (46%) NE down from 20% in 1986 to 7.8% today

#### **Share of Single Family Housing starts**

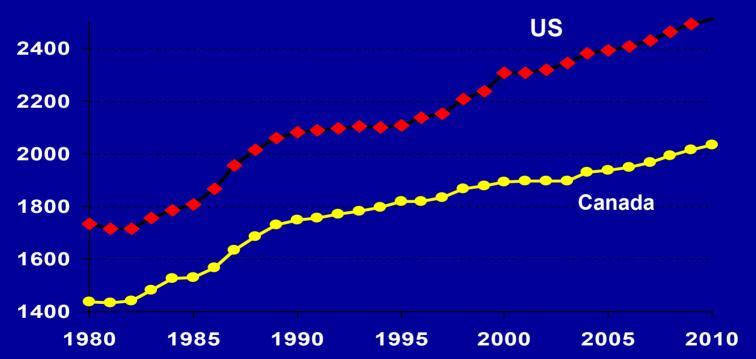


Source: RISI

### Increasing House Size Leads to Higher Lumber and Panel Demand

Average single family home size increased 33% In the past 20 years; To increase another 5% by 2010



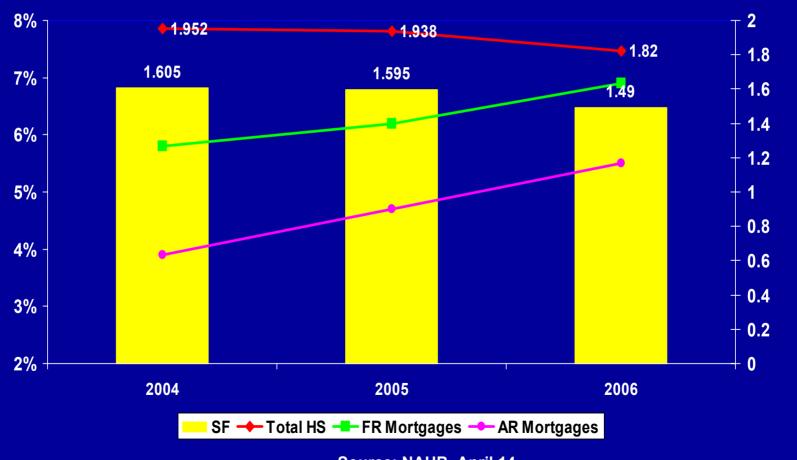


Source: RISI

## Market Outlook for 2005 - 06 – Moderate slowdown, focused on Single Family sector as higher rates weaken affordability for 1st time buyers



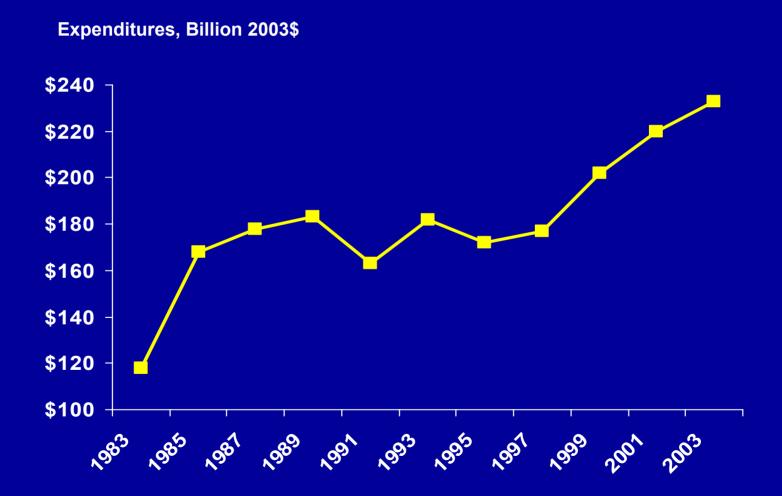
#### **Conventional Starts, million**



Source; NAHB, April 14

**U.S. Remodeling Market** 

remodeling expenditures are significant – they equal 40% of all housing expenditures in U.S. and Canada



Sources: Census - Value of construction put in Place; Harvard Joint Center for Housing Studies

### Remodeling Market Drivers Aging housing stock + strong resale market

Sales of existing homes (SF, millions)

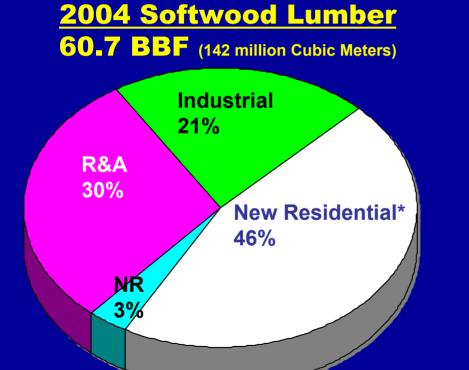


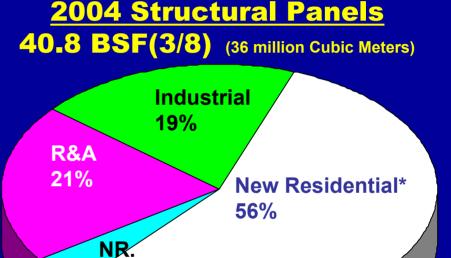
- There are 120 million housing units in the U.S. with average age of 32 years
- Age group that spends the most spending on R&A is done by 35 - 54 year olds
  - has grown by 16.6 million since 1990
  - by 2005, it will reach 83 million
- Most consumers prefer to renovate than relocate
- House values (real) are appreciating again after 15 years of stagnant prices (1980 – 1995).

### **Part II – Housing Construction**

- Importance of housing to wood products industry
- Structural changes industrialization trends componentization – building more of house in the factory – driven by demographics and other issues
- Substitution more EWPs and non wood building materials
- Builders want to simplify the construction process they want "supply partners" to "build the house", freeing up the builder's time to find and develop land, provide financing to buyers, ....

# Where does the wood go?... Three quarters go to residential (new housing & remodeling) - USA





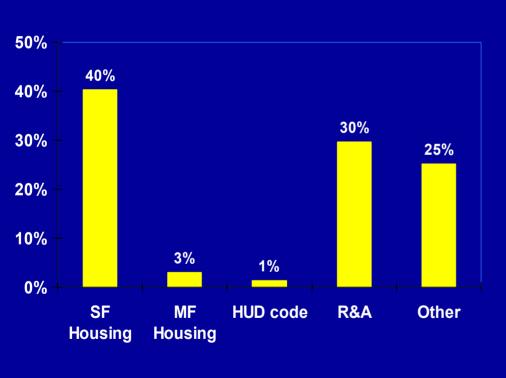
\*New Residential incl. SF, MF, and Mobile Homes

Source: RISI, 2004

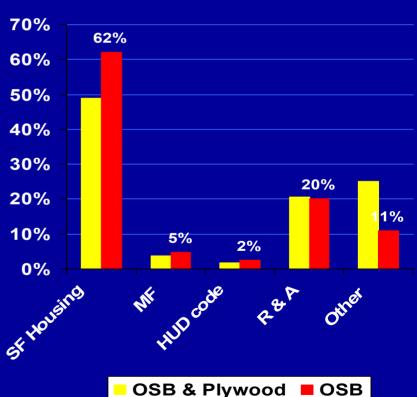
4%

### And... single family housing is most important

**U.S. Lumber Market share** 



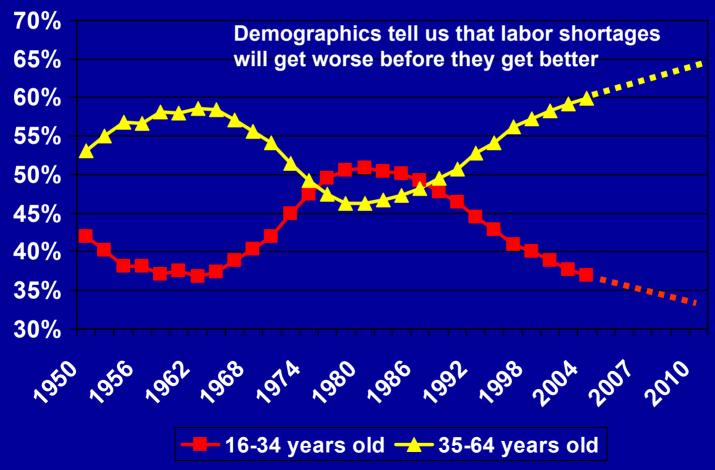
**U.S. Panels Market Share** 



Source: RISI

## Demographics also impact labor availability... skilled labor shortages will be with us for a a long time

Share of civilian labor force - U.S.

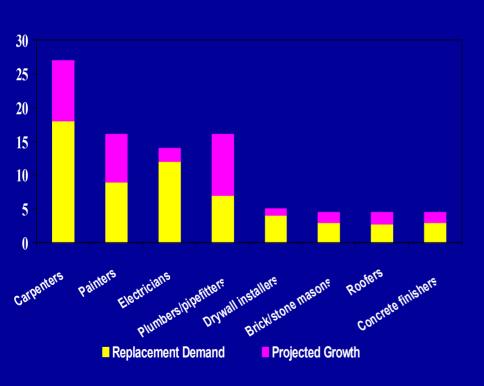


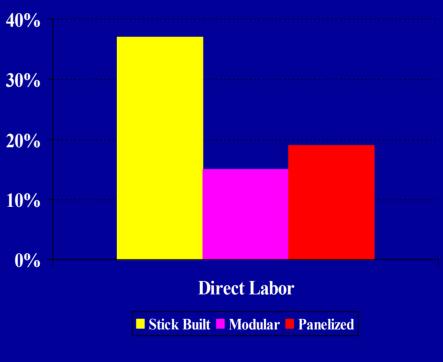
Source: economagic.com/em-cgi/find.exe/civilian-labor\_force

## Replacing workers leaving the trades is a constant challenge for builders ... so, they are automating

We need to find 27,000 new carpenters every year. This will drive demand for easy-to-install components and systems. Fewer people on the jobsite.

Direct Labor share of costs (excl. finished lot and gross margins)





Source: U.S. Bureau of Labor Statistics, Occupational Projects and Training Data

### And,...they are responding with new construction methods ...

(1,000 units)

	<u>19</u>	<u>97</u>	<u>2004</u>		Trading places: Stick building decline offset by
	# Units	<u>%</u>	# Units	<u>%</u>	panelization
Stick Built <sup>1</sup>	1,175	79.7%	1,326	68%	The trend to panelization
Panelized <sup>2</sup>	105	7.1%	260	13%	means that builders are
Concrete <sup>3</sup>	125	8.6%	275	14%	taking steps to streamline building and lower jobsite
Modular <sup>4</sup>	45	3.1%	58	3%	cost.
Steel Frame <sup>5</sup>	8	0.5%	8	.4%	Concrete & steel are
SIPs <sup>6</sup>	8	0.5%	16	.8%	growing. Share growth
Other <sup>7</sup>	8	0.5%	10	.5%	of these two is a "wood loss" of about 15,000
TOTAL	1,474	100%	1,953	100%	starts per year.
Manufactured*	354	19%	131	6%	
Grand Total	1,828	100%	1,979	100%	

<sup>&</sup>lt;sup>1</sup> stick built walls and floor with prefab roof trusses, <sup>2</sup> panelized wood walls built in factory, <sup>3</sup> block or poured concrete walls, <sup>4</sup> factory built modules (not HUD), <sup>5</sup> steel framing used for at least exterior walls, <sup>6</sup> foam core with structural panels, <sup>7</sup> log homes, post & beam, etc. \*HUD code

Source: APA, Craig Adair, march 2005

## Using more factory built to reduce waste, labor cost, & cycle time... less lumber needed for each house

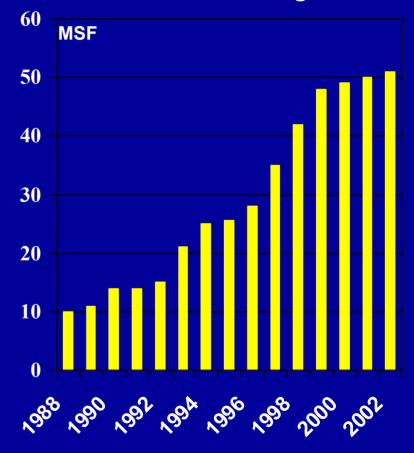
**Factory Built Walls and Glulam Beams** 



LVL(Laminated Veneer Lumber) and OSB factory built wall panels

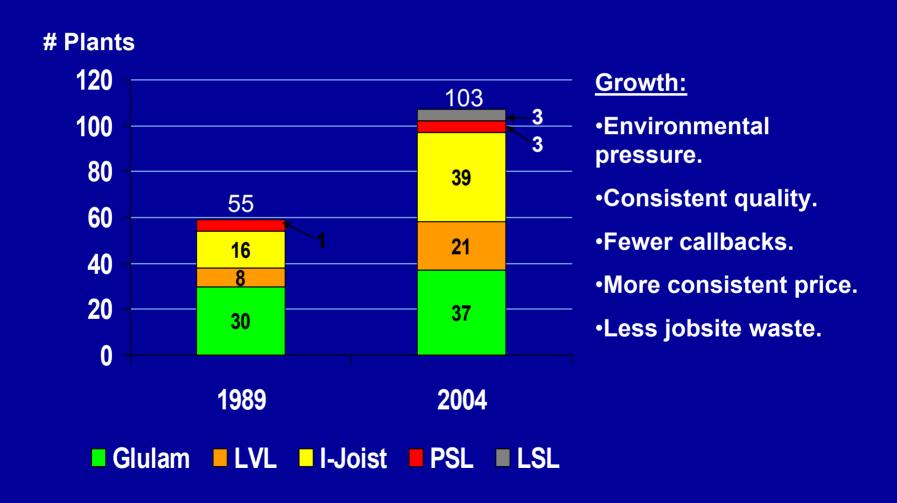


SIPS mean less framing lumber



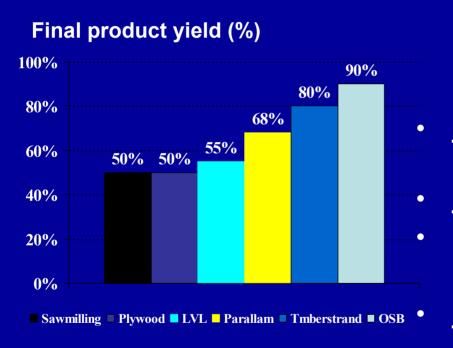
Source: APA

## ... Engineered wood plants doubled in past 15 years .. They use smaller trees and more hardwoods



Source: APA, Sept '04.

## And, they give higher yields from the log ... that means less waste and lower manufacturing cost ... and they are more efficient



40% fewer parts – less labor Plus 50% less wood fiber

Floor system Piece Count

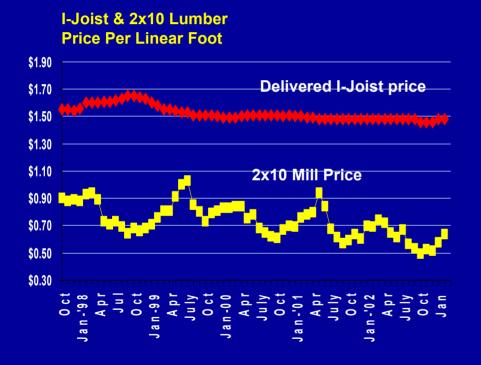
**Traditional 2x4** 85 2x10's 133 pieces total

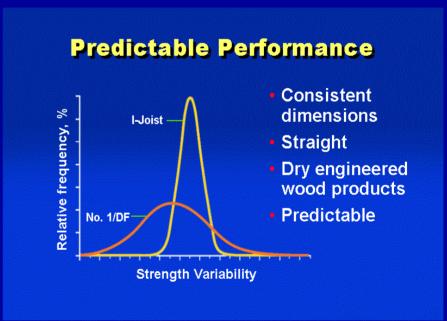
LP's "Solid Start" 26 | Joists 80 pieces total

### **More Advantages of EWPs**

### **Lower Price Volatility Important to Builders in Costing Projects**

Predictable performance Important to architects & Builders for Design efficiency – Deal with Liability concerns





•9-1/2"&11-7/8" I-Joist, 6-city average builder price delivered.

•2 x 10 No. 2 & Btr. Southern Pine, KD, 14', Westside, mid-month mill price.

Source: Random Lengths Publications and Engineered Lumber Trends Newsletter.

### And, major impacts in building material usage...

structural floor materials in new U.S. home construction\*

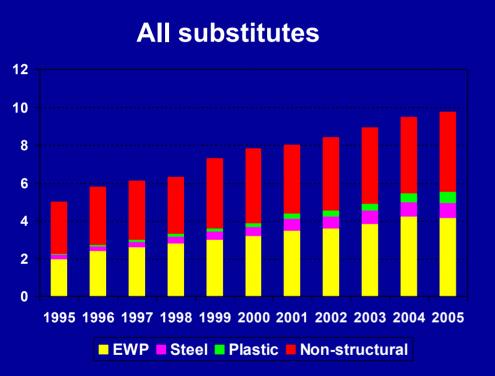
	1997	1998	1999	2000	2001	2002	2003
Concrete	29%	29%	31%	35%	34%	35%	37%
Steel	1	0	1	1	1	1	1
Lumber joists	40	39	35	31	<b>29</b>	26	<b>26</b>
1.1-1-4-	00	00	00	00	00	07	07
I-Joists	20	22	23	23	26	27	27
Open Web	10	9	10	9	10	10	10
wood truss			.0		.0	.0	.0
Others	1	1	1	1	1	1	1

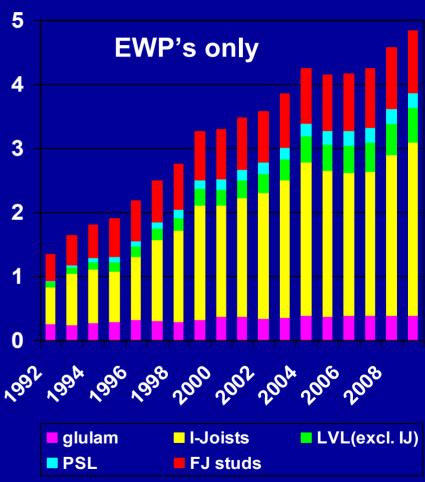
Source: NAHB Research Center annual survey of home builders, published in Structural building components, December 2003 (<a href="www.sbcmag.info">www.sbcmag.info</a>)

<sup>\*</sup> Includes SF, MF, and HUD code

### Resulting in major lumber substitution

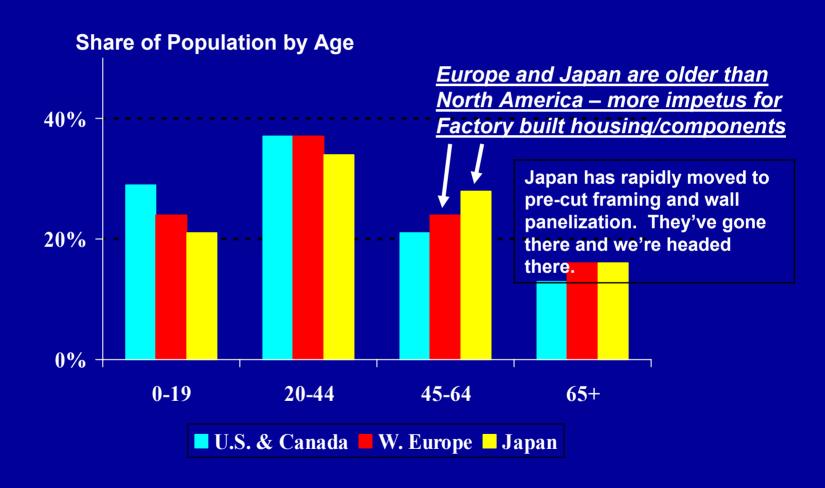
#### North America, BBF equivalent





Source: Russ Taylor's Wood Market Monthly, August 2001, November 2004

### World Demographic Profile - 1998

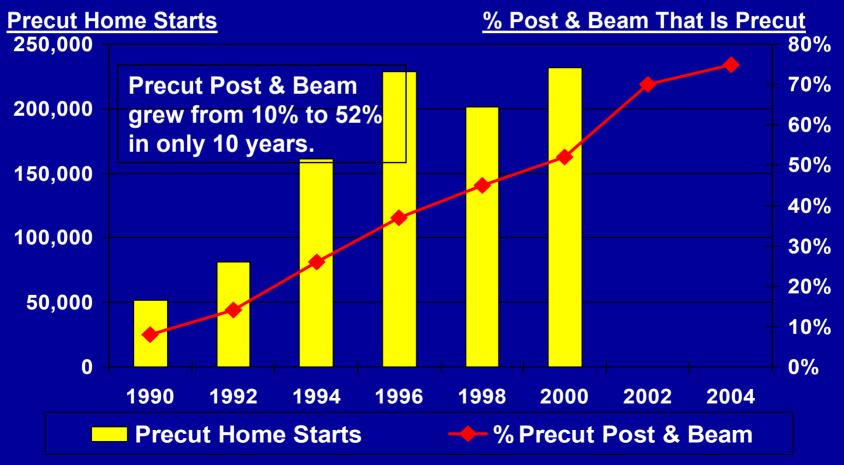


Source: U.S. Census, World Population Profile, WP/98

### **Japan Precut Homes Increasing**

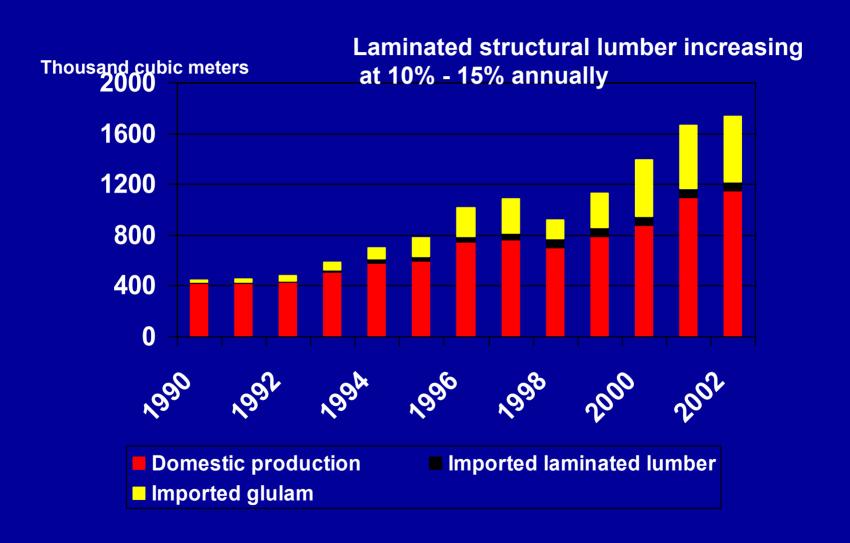
Drivers - demographics, new govt. building regs - Quality assurance law, 10 year home warranty program, Kobe earthquake

Post & Beam construction is moving to factory components with CAD, cut to length, machine cut mortise and tenon, numbered parts, using more glulam and engineered wood products.



Source: Japan Lumber Journal, Precutters' Assoc.

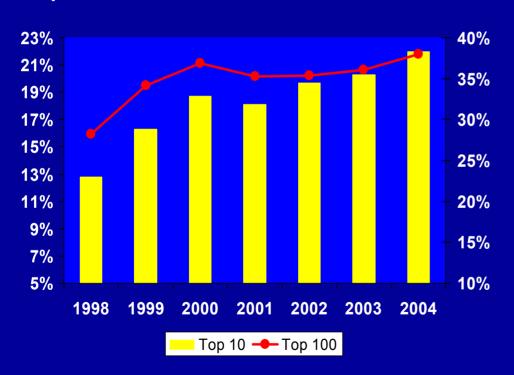
### Impact of More Prefabrication in Japan Drives Use of Glulam & Laminated Lumber



# Consolidation in U.S. Homebuilding will accelerate industrialization trends – Will (is) Drive Consolidation in Primary Wood Industry and Supply Channels

**Top 10 Market Share\*** 

Top 100 Market Share\*



#### **Consolidation rationale**

- ➤ Lower capital costs important because 65% is inventory
- ➤ Operating efficiencies
- ➤ Land control land development costs exceed 25% of new home
- ➤ Brand recognition
- ➤ Deeper pockets
- >Simplify construction process
- ➤ National vs regional focus

\* SF Homes closed by largest for-sale builders

Source: NAHB, M. Carliner

# Construction Site Waste – The Builder Doesn't Want to Pay Twice - Builders operate on low margins (< 10%) so any Cost Savings are Important

Pounds of waste for a 2000 Sq. Ft. Home in U.S.



### **Supply Channel Changes**

Supply channel changes – the rise of the large national homebuilder, retail product proliferation, and improved technology is driving consolidation in the residential supply chain!

- (1) "with greater purchasing power, large builders can negotiate lower margins and additional services from dealers, and influence product lines that dealers "carry". E.g. preassembly of components and product installation
- (2) To provide these new products/services on a national level, the retail supply chain is consolidating. From traditional office and stocking distributors to more focus on retail sector 1<sup>st</sup> DIY, now Pro Yards
- (3) The supply chain is getting shorter to reduce costs, many manufacturers are shipping directly to dealers who ship direct to builders (one step vs two step); some manufacturers ship direct to large builders.

Source: Residential Supply Chain in Transition; JCHS, Harvard University WO4-3; February 2004

### Pro Dealer Customer Base More Sales To Large Builders

•	<u>Customer</u>	<u> 1997</u>	<b>2002</b>
•	500+ Homebuilder	12%	20%
•	25-499 Homes	24%	32%
•	Smaller Builders	<u>64%</u>	48%
	Multifamily, Remodeling	100%	100%

**Contractors, Homeowners** 

The large pro dealer is leading the way to service large builders.

Implications for the wood product manufacturer:

- •Get to know the current and emerging players.
- •Larger pro dealers getting more buying clout, may dictate more terms desire more strategic partnerships with primary industry?
- •They may demand more quality features, cut-to-size, better delivery schedules, "price smoothing", inventory management, etc.

Source: Residential Supply Chain In Transition, Feb.'04. www.jchs.harvard.edu/

#### **Turnkey – Components – Installation – Partnerships Trends**

**Pro Yard Sales Trends** 

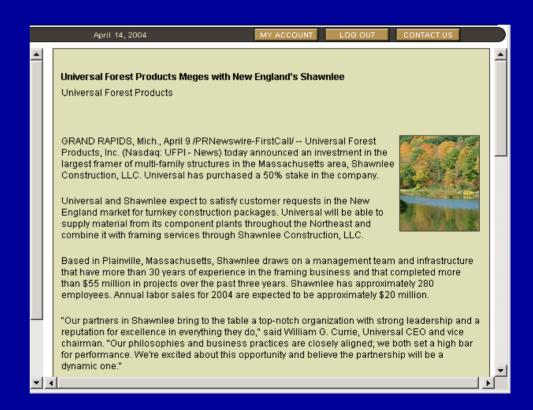
12% 10% 8% 6% 4% 2% 0% 1997 2002

**Preassembled components** Installation

**Strategic Partnership between** 

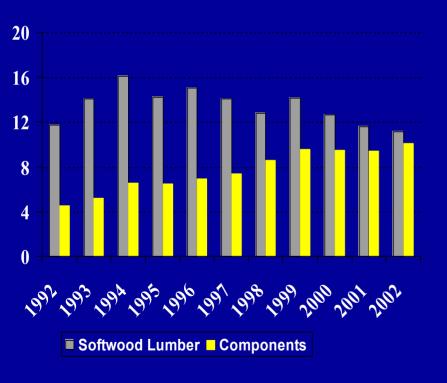
Universal FP and Shawnlee, the largest framer of multifamily structures in MA:

Framing and Installation services For site built & retail sectors is fastest growing business for Universal

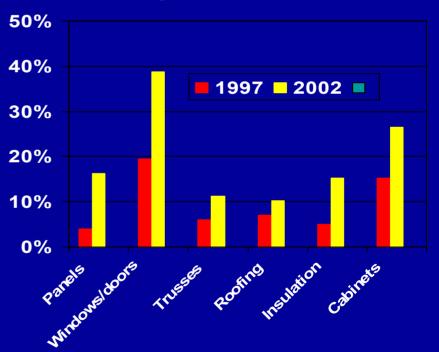


### Residential Components\* Growing Faster than Lumber because Builders want Installed Sales/Turnkey Services to Reduce Labor, Waste, Cycle Time, & Litigation

Shipments, \$ Billion, FOB mill

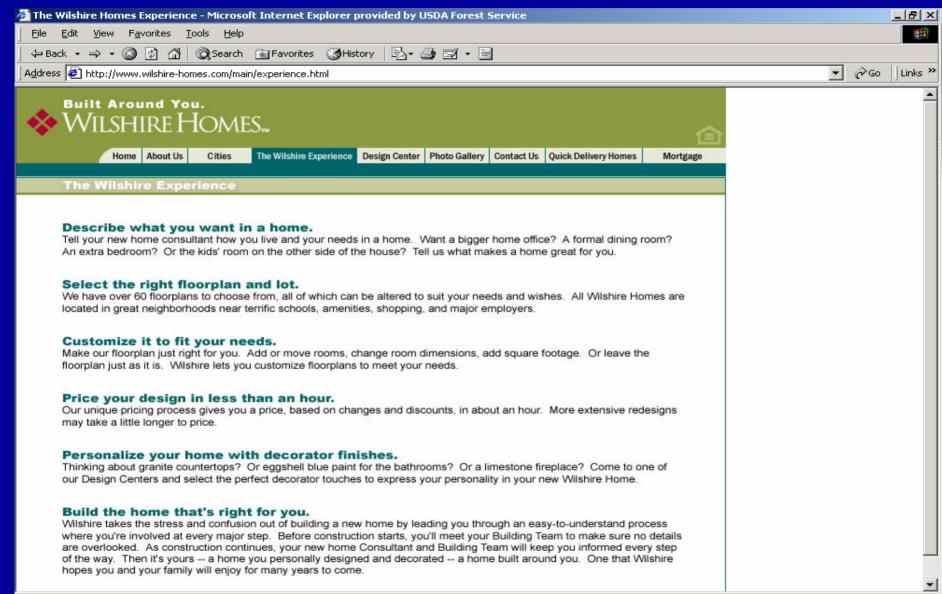


### Percentage of distribution firms Offering installation services



<sup>•</sup>Includes: Wood trusses (NAICS 321214), EWP (321213), Prefab wood buildings (321992), (precut, panelized form, modular), Excludes components used by HUD code manufactured homes

More U.S. Home Builders now offer Customization/Design options because their customers demand them -This means more interchangeable components like wall panels, engineered floor systems, and other "installed sales options" like complete framing packages (Remember the auto industry example) – no guarantee it will be wood

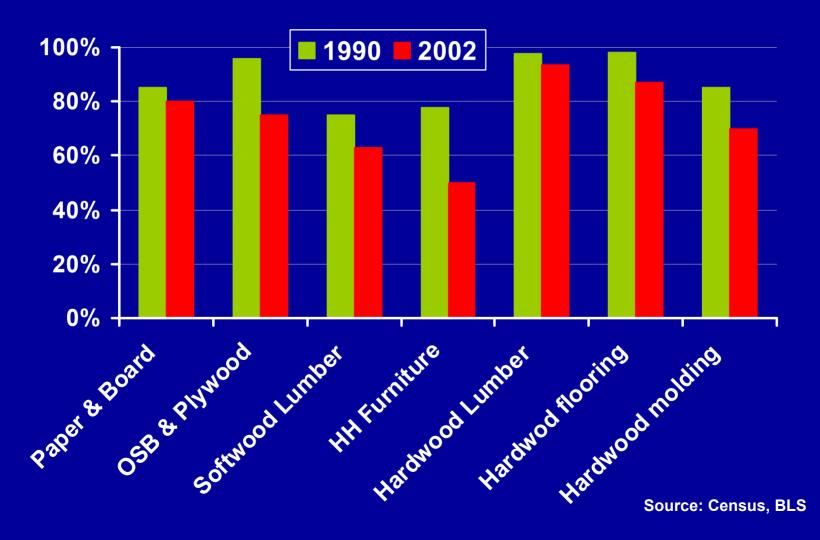


Internet

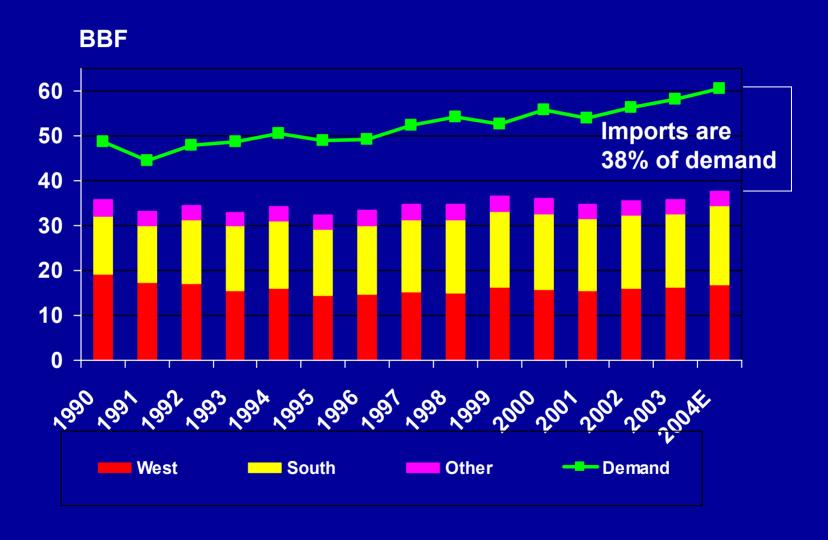
#### **Globalization Issues**

- New competitors
- Is U.S. competitive in commodities????
- Some of us need to "move up the food chain" or add value!!!
- Innovation in products, services, systems, management, marketing, sales,.....

Supply to U.S. Markets - Domestically-produced shares of U.S. consumption declined for most wood products from 1990 to 2002, especially for more labor-intensive products . . .



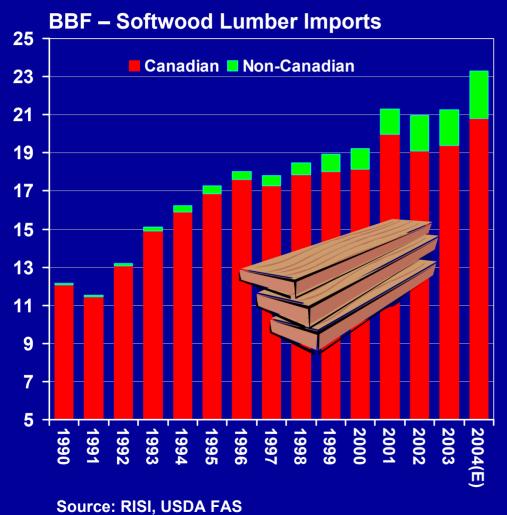
### U.S. Softwood Lumber supply – Imports absorbed almost all the growth in demand



**Demand\*** = domestic consumption plus offshore exports

Source: RISI, SFPA

## Softwood lumber imports from Canada are huge, and non-Canadian imports are also growing . . .



Big shifts in framing lumber trade with Europe (in wides and narrows) began in the late 1990s . . . (a quality issue)



### **Softwood Lumber Imports**

MLB - Canada/Maritimes

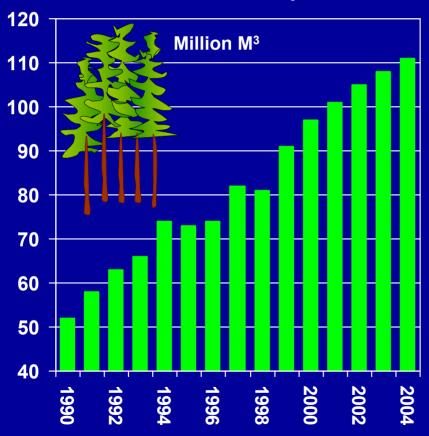
Estonia - Europe



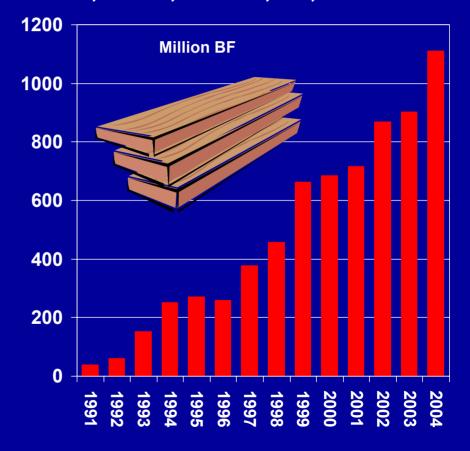


# Also, with expanded pine plantation output, the Southern hemisphere & Latin America emerged as a growing softwood lumber supply source . . .

Plantation Pine Timber Harvest from Southern Hemisphere



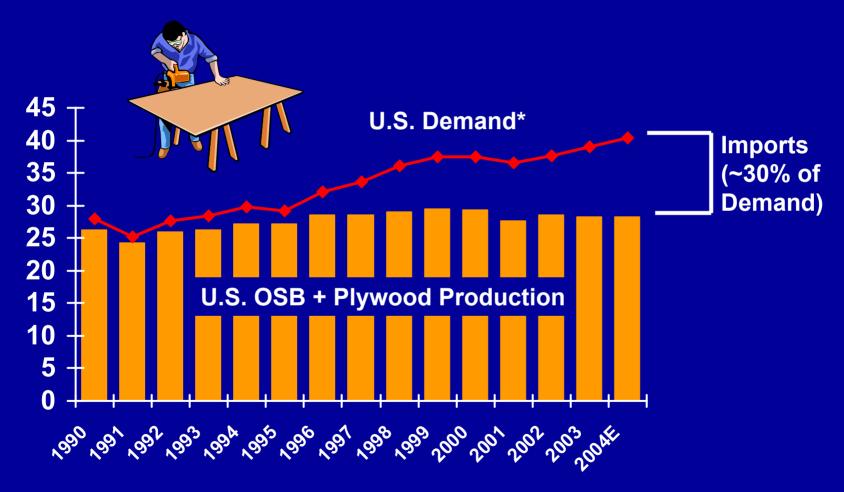
U.S. Lumber Imports (MMBF) from Chile, Brazil, Mexico, NZ, Australia



Source: R. Taylor, WMM

Source: R. Taylor, WMM

## Similarly, in structural panel markets, imports absorbed almost all the growth in demand . . .



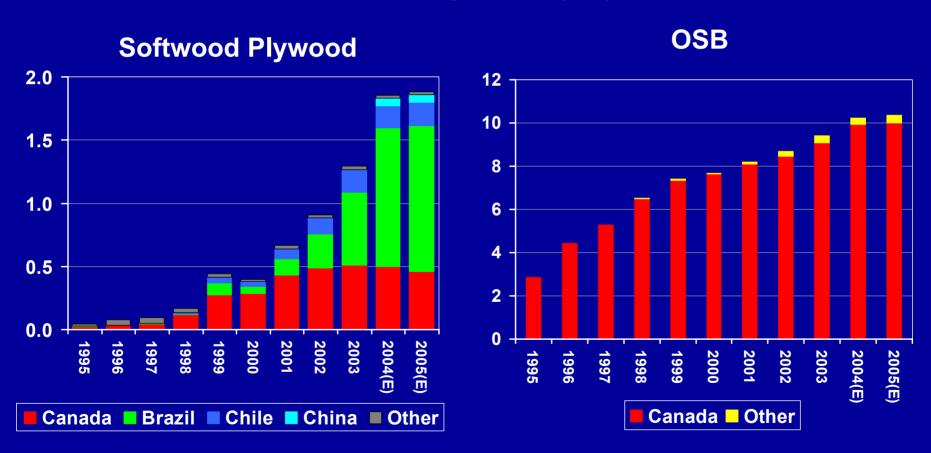
\*Demand = domestic consumption plus exports

Source: RISI

## Plywood is coming from Brazil, and OSB from Canada...



**Billion Square Feet (3/8")** 



Source: USDA, FAS

## **IMPORTS**





**Source: APA** 

## Can the U.S. compete in these product sectors?



Some reasons why you want to avoid Commodities unless you have cheap wood, cheap power, fewer regulations, cheap labor, ....

# Some reasons why commodity prices (real, inflation adjusted dollars) will decline

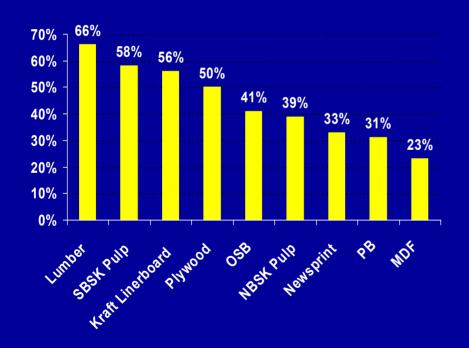
- Lower production costs resulting from technological improvements
- Lower industry marginal costs due to closure of higher costs mills via recent M&A activity
- Increasing supply from lower cost regions ( production shift from North hemisphere to Southern hemisphere)
- Falling "use factors" (consumption per unit e.g., lumber per SF floor area of a house) due to substitute products

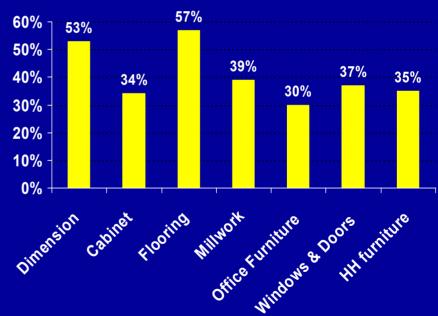
### Why is U.S. losing commodity wood markets?? Here are some clues

#### Fiber as % of Mill Gate Operating cost

#### **Primary Industry**

#### **Secondary Industry**

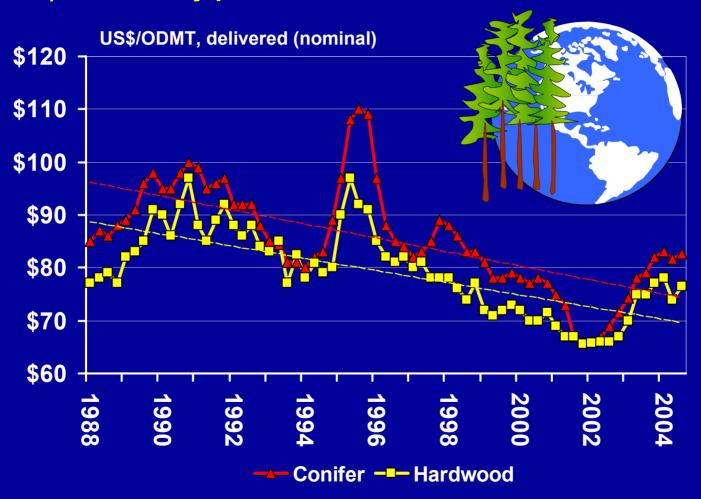




Source: CIBC World Markets

#### Some realities to consider . . .

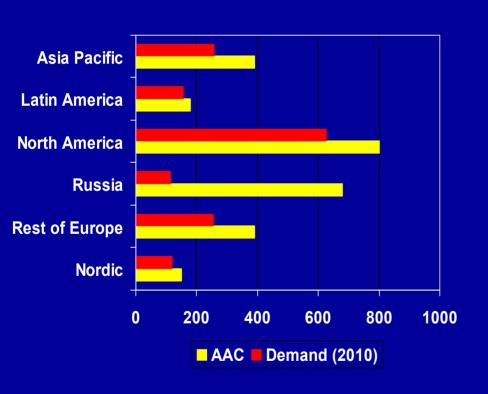
Global average wood fiber (chip) prices have fallen by 15 to 20% in the past 15 years ... that implies lower real (inflation adjusted) commodity prices in future??



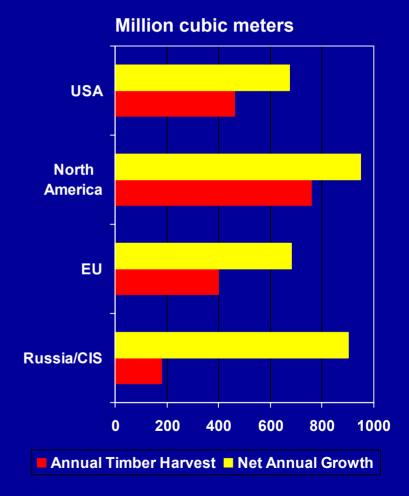
Source: Wood Resource Quarterly, WRI, Bob Flynn

#### Fiber prices are falling because ... Supply exceeds demand ... Future timber glut?

#### Million M3, Hardwoods and Softwoods



Source: Jaakko Poyry

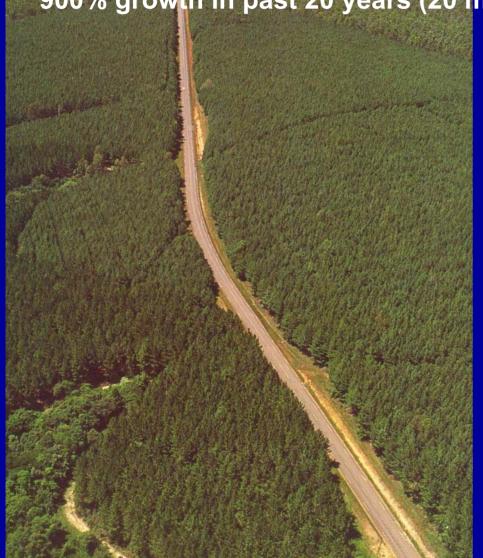


Source: Source: U.S.A. - AF&PA; others - R. Taylor, WMM,

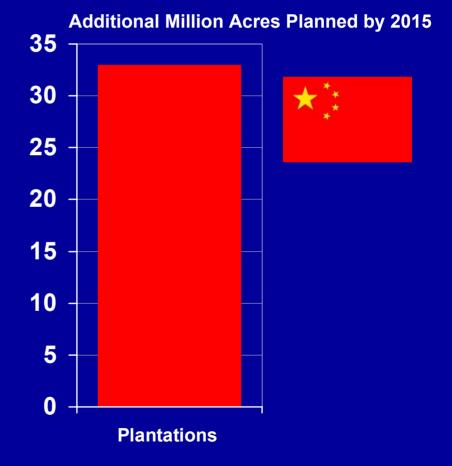
2/2003; UN/ECE

## Global expansion of wood fiber plantations is one reason for declining global fiber costs . . .

900% growth in past 20 years (20 million HA to 180)



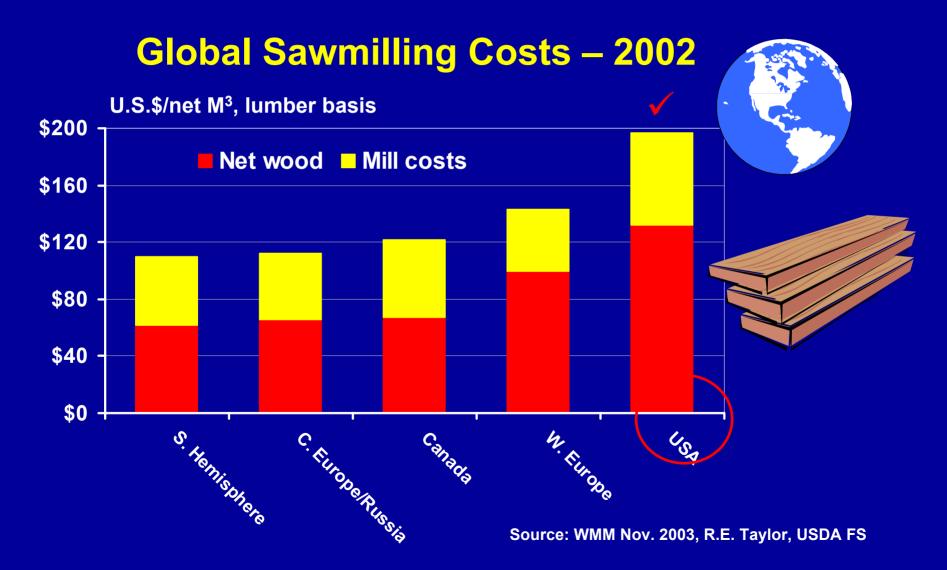
Fiber Plantation Expansion in China (supported in part by state subsidies)



Source: AF&PA

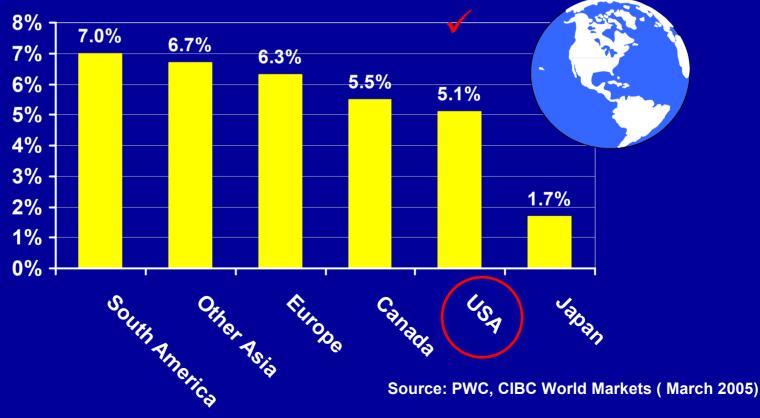
Klabin de Papel e Celulose plantations in Brazil

# Also, the United States is <u>not</u> the lowest cost producer of forest products, such as lumber . . ., but the recent weakening of the USD is helping



# ... as other regions have provided more profitable returns on capital investments ... guess where the new money is going???

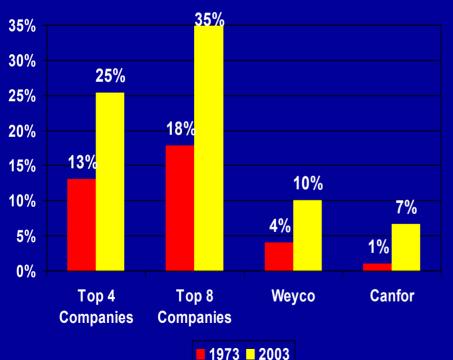




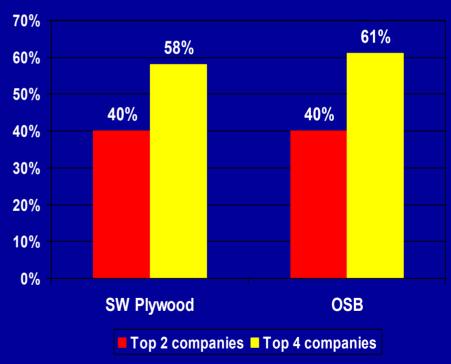
#### Consolidation in Lumber and Structural Panels...

Implications .. It's about scale economies – consolidation to drive costs down and lock up customers ... and, larger companies are more global in sourcing fiber and products

#### **North American Lumber**

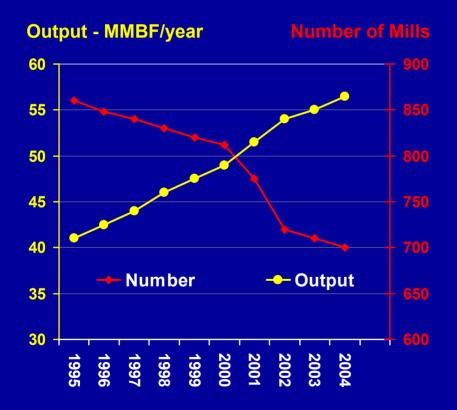


#### **North American Panels (2004)**



# With import competition and consolidation, U.S. mills are getting bigger - more efficient and automated ... If you stay in commodities, this is the way to go, but make sure you have the resources to "pull it off"

**U.S. sawmill statistics** 



170% capacity increase in past decade Avg. mill: 245 MMSF to 411 MMSF

**Regional OSB Capacity, MMSF(3/8")** 

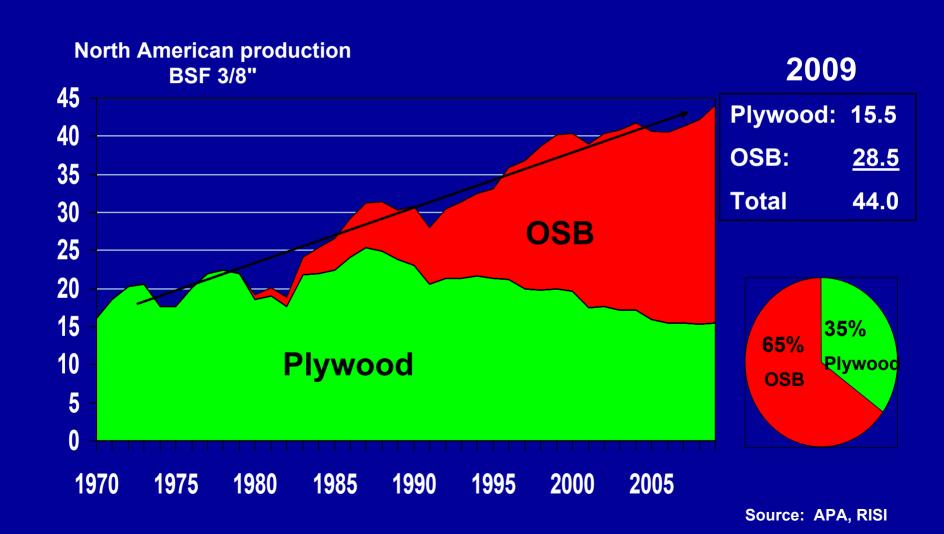


Source: RISI

#### **Structural Panels and EWPs**

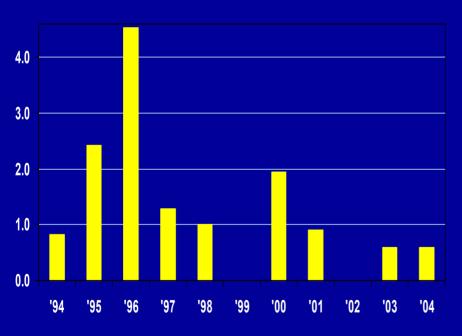
- Demand/supply analysis
- Market share high concentration in few end uses/markets – becoming commodities
- Product life cycles even some EWPs are becoming mature
- Increasing margin pressure on commodities ....
- More reasons to move up the food chain!!!
   with innovation in products, building
   systems, .... Innovative business
   model(s), innovative business solutions

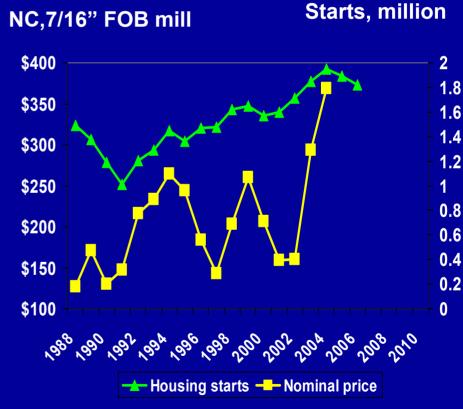
## North American Structural Panel Markets



## North American OSB Prices: supply is just as important as demand

Capacity additions, BSF (3/8")

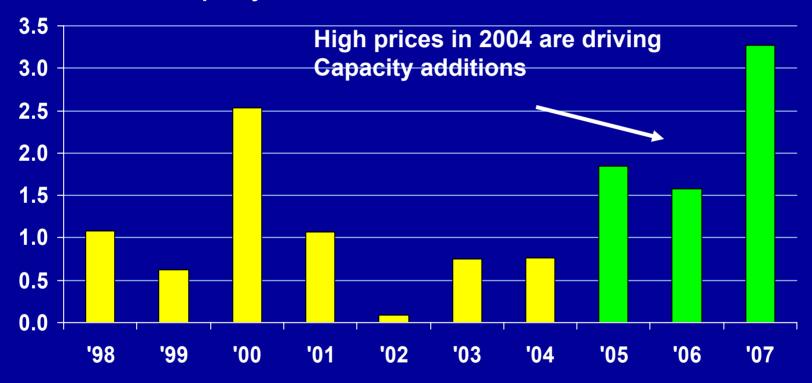




Source: APA Source: Census, Random Lengths

### **Supply - New Wave Of North American OSB**



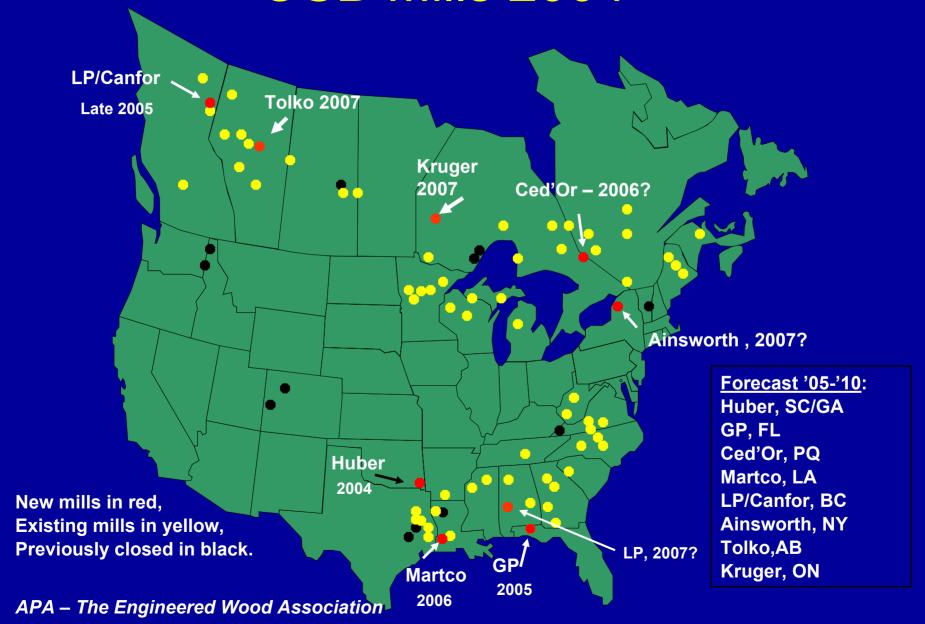


----6.8 BSF '98-'03 -----

----6.7 BSF '05-'07----

Source: APA, March 2005. Includes new mills and capacity creep.

### OSB Mills 2004+

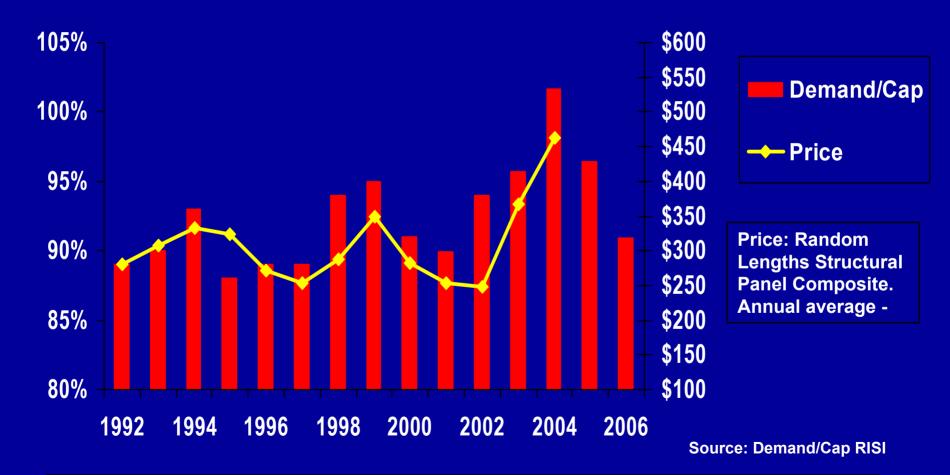


#### **New Mills Planned for 2005 and Beyond**

Company	Country	MMSF (3/8")	<b>Start Date</b>
<b>Chatham Forest Prod.</b>	USA	500	2006??
Ogdensburg, NY (recently bought by Ainsworth)			
LP/Canfor	Canada	820	<b>Sept 2005</b>
Fort St. John,BC			
Martco, Louisiana	USA	850	2006?
LP – Alabama	USA	800	late 2007
GP, Florida	USA	500	<b>early 2005</b>
Ced-Or Forest Prod.	Canada	210	????
Bearn, QC			
Kruger, Longlac Ont.	Canada	750	2007?
Huber – SC or GA	USA	700+	2007?

**Source: Wood Based panels Intl. – March 2005** 

# Outlook – North American Structural Panels New capacity plus fewer starts will mean lower prices during 2005 - 2006

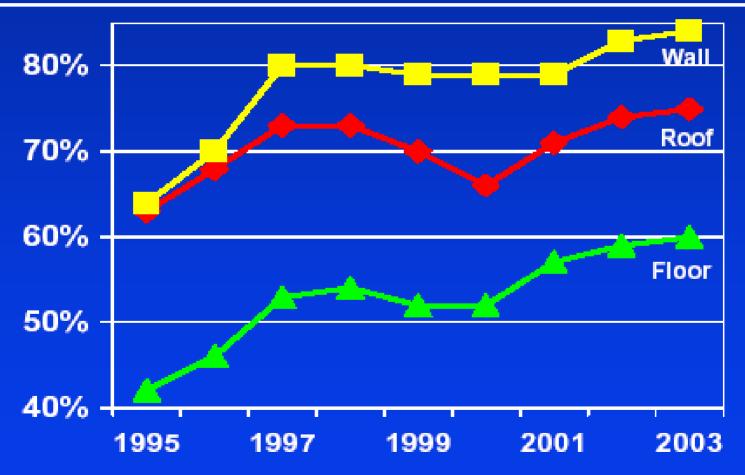


Demand: North American domestic market demand + offshore exports

**Capacity: North American total** 

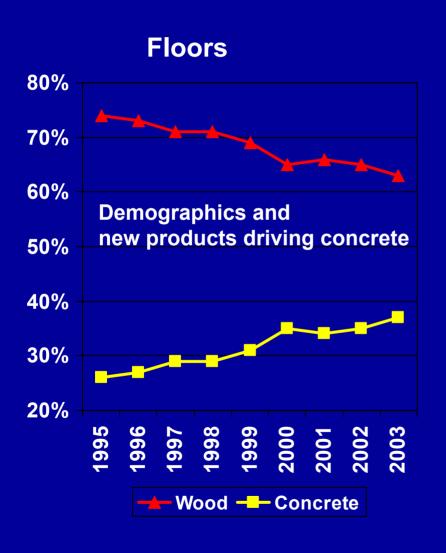
## OSB Sheathing Shares vs. Plywood U.S & Canada-Single Family & Multifamily

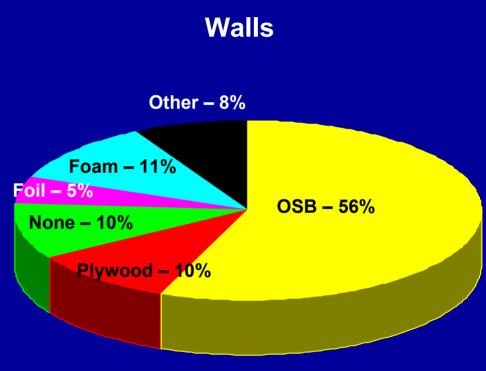
OSB already has a high share of home construction. The sheathing market is getting filled up with OSB and OSB may come after industrial next.



Source: APA-The Engineered Wood Association. '03 preliminary.

#### Competition in sheathing markets - 2003





**Source: NAHB Research Center** 

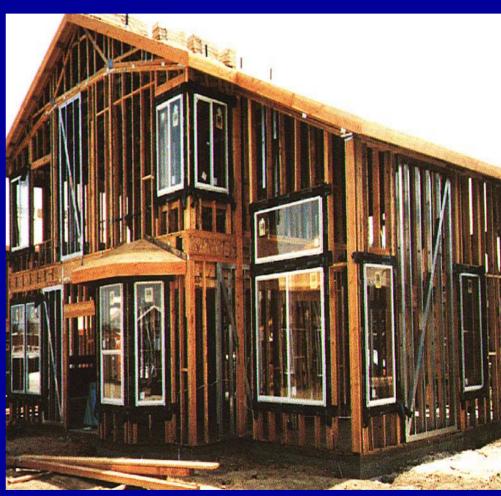
# Wood Wall Sheathing Losing Share a Question of Economics (less labor, inspection time, framing lumber,...) to the Builder

#### Advertisement:

"The principle benefits of the Strong-Wall Shearwall® are its consistency and strength... ...this allows for more windows and doors in the house design because you use 30-70% less shearwall than typically required."

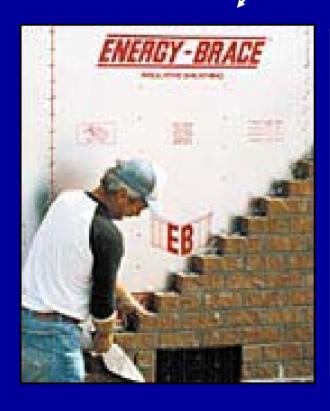
Translation — less OSB!!!





### **Wood Wall Sheathing Losses**

Foil faced kraft board and foam sheathing.

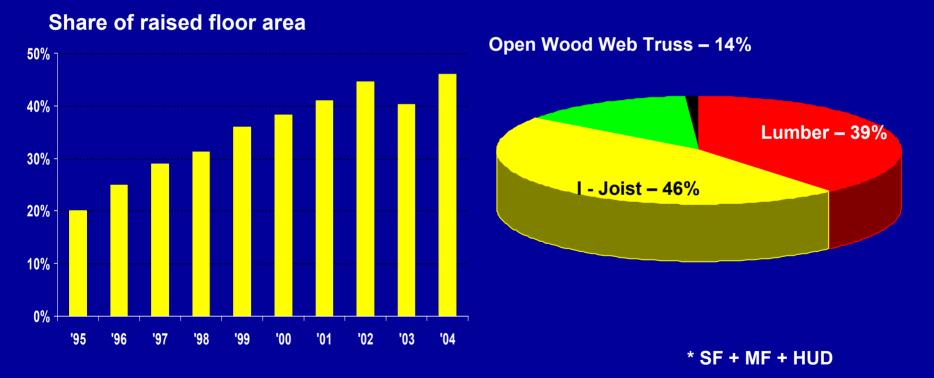




## I-joist Market Share Raised Floors — approaching saturation???

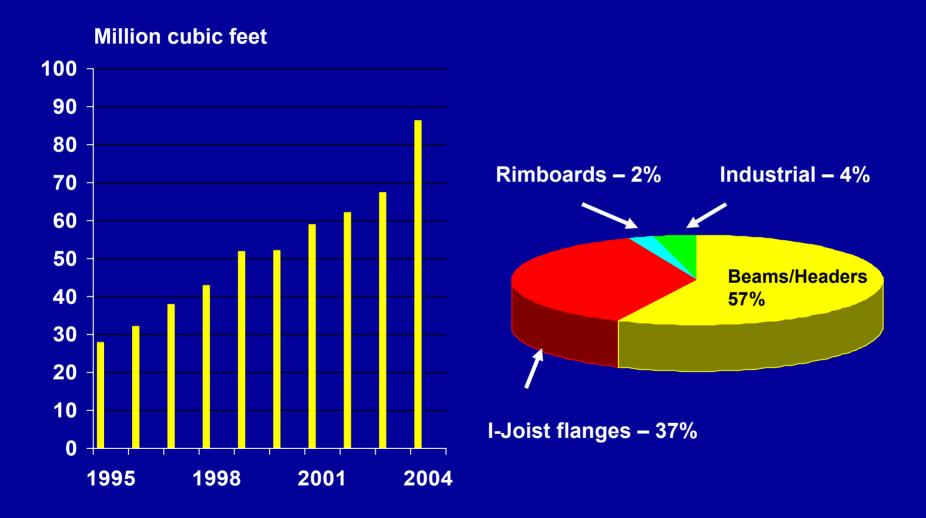


**New Residential\* (2004)** 



Source: NAHB Research Builder surveys; APA

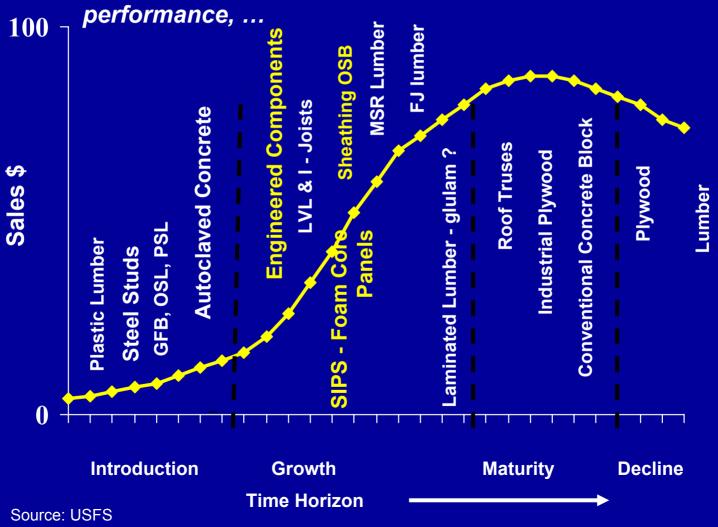
#### **LVL Stats**



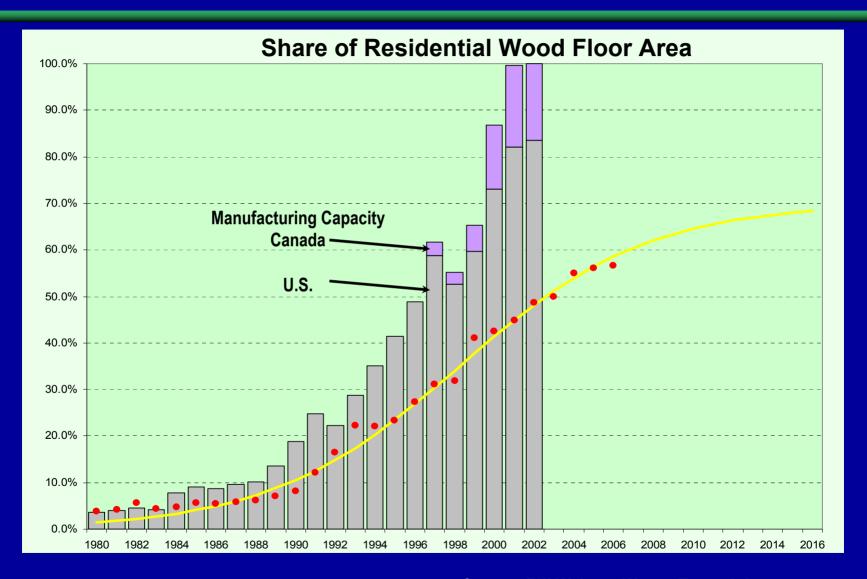
Source: APA

### Construction "Product Life Cycle"

Alternatives to Lumber and Plywood conventional wood expected to continue losing market share to materials with less maintenance, stronger, predictable



### **I-Joist Life Cycle**

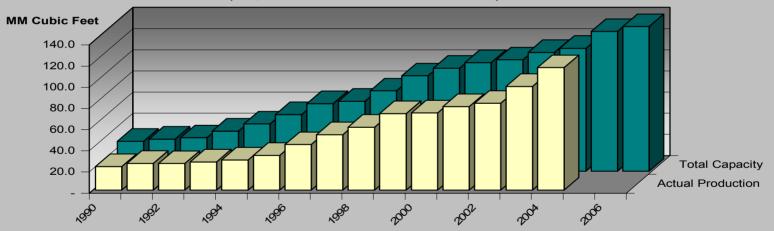


Source: Bill Walters, Weyco Truss Joist

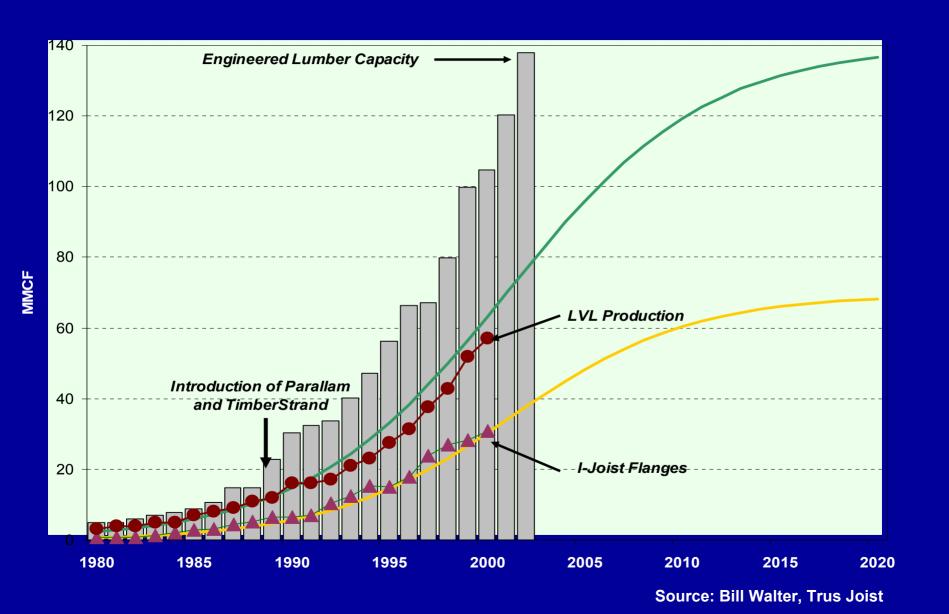
# North America Engineered Lumber (LVL, Parallam<sup>TM</sup> PSL and TimbrStrand<sup>TM</sup> LSL)

#### **North America Engineered Lumber**

(LVL, Parallam<sup>™</sup> PSL and TimbrStrand<sup>™</sup>LSL)



#### **Engineered Lumber Life Cycle**



## Where We Are Today with many wood products including EWPs

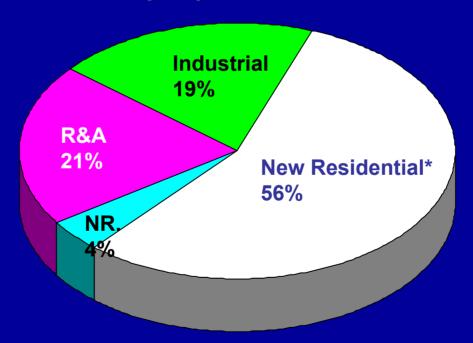
- Approaching the plateau of the life cycle for many products
- Major producers are large, vertically integrated companies
- Customers are becoming increasingly price conscious
- Capacity approaching expected demand (unless industry develops new products, systems, innovations .....)
- Off shore production is increasing more of this production is coming to North America (both conventional products and EWPs)

#### **Keys To Future Success**

- Know your strengths and weaknesses
- Know who your key customers are and what they want from their suppliers – builders want to simplify construction process – goof proof products – shared liability....
- Maintain high standards of performance, reliability and convenience in your business
- Cost Improvement higher performance products & more efficient use of wood
- Marketing educate your customers re: your products/services
- Innovation new products for new markets; new & enhanced applications; new systems; new business model (s)??

# Where does the wood go? – Too many eggs in one basket? Think about opportunities in Industrial and Non residential ???

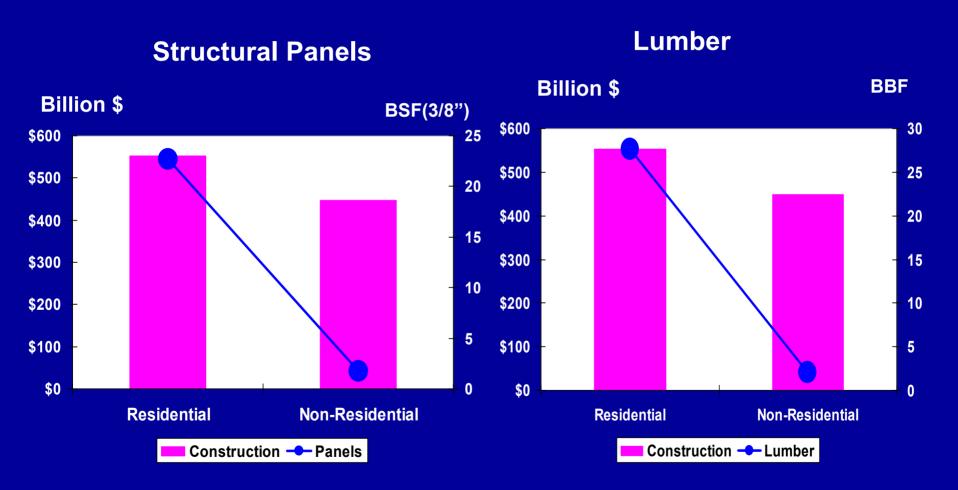
2004 Structural Panels
40.8 BSF(3/8) (36 million Cubic Meters)



<sup>\*</sup>New Residential incl. SF, MF, and Mobile Homes

Source: RISI, 2004

### 2004 U.S. Construction Expenditures vs Lumber & Panel Consumption



Source: construction expenditures -U.S. Commerce, Report C-30; Panel consumption - RISI

Commercial Application – construction expenditures for non residential markets equal residential expenditures, but only 25% of the value of wood products go to non residential markets – lots of room for innovation!!!!!



Source: APA

### **Industrial Market 2004**

7.1 Billion Square Feet
Mostly plywood because plywood is able to
deliver more customer specifications.



Furniture & fixtures – 30% Transportation – 21% Materials handling – 26% Other – 23% Needed innovation in properties & performance – appearance, surface qualities, milling, thickness / size tolerances ..... "flexible manufacturing"